

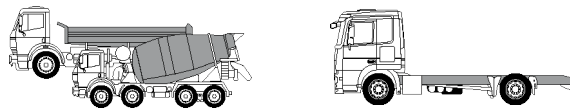
9-7

Variant with 568-408



A brand of BASF –
We create chemistry

Application:



construction machinery (steel), chassis painting (steel / aluminum), steel and galvanized steel spare parts

Remarks:

Aluminum-Chassis have to be primed with a suitable primer.
The substrate should be clean, free of dust, rust, oil and grease.

Substrates

- = Very well suited
- = well suited
- = suited in some cases

●●	Steel	○	Galvanized steel	○	Stainless steel	○	Aluminium	○	Anodized Aluminium	○	GRP / SMC	○	PP-EPDM	○	Glasurit CV - Primer	○	Glasurit CV - Primer Filler / Filler	○	Powder coating	○	Coil-coating	○	Plywood	○	Wood	●●	OEM-Paintwork	●●	Old paint work
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Pre Mix max. 10% 568-408 by volume



Mixing Ratio 4 : 1 by volume



Reducer 568-96



Spray viscosity at 20°C DIN 4: 18-20 s

Safety advice:

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

2004/42/IIIB (c I)(540)504: The EU limit value for this product (product category: IIB.c I) in ready to use form is max. 540 g/l. The VOC content of this product is 504 g/l.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.glasurit.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

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Application:		Compliant - gravity feed cup	HVL spray gun	Suction cup	Airless/ Airmix	Pressure pot dbl.-pump
Application pressure	bar	2.2-2.5	2	2.5	2	2.5
Nozzle pressure	bar				120-150	0.8-1.5
Nozzle size		1.6-1.8	1.7	1.7	0.28-0.33	1-1.1
Voltage	kV				50-80	
Elect. Resistance	Ω				1500-2000	
Number of coats		2	2	2	1-2	1.5-2
Flash off at 20°C	min	without	without	without	without	without
Film thickness	µm	50-60				

Drying	Overcoatable		Tack-free	Ready for masking	Ready to assemble	Sandable
	Min.	Max.				
Object Temp. 20°C	1 h	72 h	1 h	16 h	16 h	16 h
Object Temp. 60°C	30 min		30 min	30 min	30 min	45 min

Remark When repainting old paint work, depending on the condition of the substrate, apply 1 spray coat 20 - 30 µm.

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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