



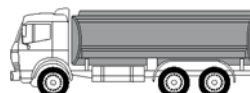
TECHNICAL INFORMATION

1006-26

Glasurit UP Spray Filler, grey

BF

Range of application:



all applications

Performance:

- good filling properties
- fast drying
- fast sandable

Special remarks:

It cannot be ruled out that this product contains particles < 0.1 µm

The products are suitable for professional use only.

2004/42/IIB (b)(250)249: The EU limit value for this product (product category: IIB.b) in ready to use form is max. 250 g/l. **The VOC content of this product is 249 g/l.**

Substrates:

- = very well suited
- = well suited
- = suited in some cases

Steel	Galvanized steel	Stainless steel	Aluminium	Anodized Aluminium	GRP / SMC	PP-EPDM	Glasurit CV - Primer	Glasurit CV - Primer Filler / Filler	Powder coating	Coil-Coating	Plywood	Wood	OEM-PAint work	old paint work
●			●		●●			●	●	●	●	●●	●●	●●

Remarks:

The substrate should be clean, free of dust, rust, oil and grease



Painting process

CV 11

Spreading rate

≈ 550 m² / l / 1µm

Solid content

≈ 71 %

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.glasurit.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.



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Mixing ratio 100 : 5 by volume



Hardeners 948-22








Reducer max 4% 352-50 (by weight)



Viscosity
DIN 4 / 20° C

Potlife 20 °C

30 min.

Application parameter	 Compliant - gravity feed cup	 HVLP - Spray gun	 Suction cup	 Airless/ Airmix	 Pressure pot Dble.-Memb. Pump
Atomization pressure	bar	2.2 – 2.5	2.5		
Paint pressure	bar	--	-		
Nozzle size	mm	2.5 – 3.0	2.5 – 3.0		
Voltage	kV	-	-		
Elect. Resistance	Ω	-	-		
Spray coats		3 - 8	3 - 8		
Flash - off	min.				
Filmbuild	µm	> 200 max. 1000			



Drying



Over-coatable



Tack-free



Ready for masking



Ready to assemble



Sandable

min max

Object temp.	20°C	3 - 4 h	3 - 4 h
Object temp.	60°C	30 min.	30 min.

Remarks



Do not overcoat etch wash primer or acid pre treated substrates with 1006-26 !
 Use only dry sanding for 1006-26. Galvanized steel must be primed with 283-6150 and 284-13 (max. 30 - 40 µm). For temperature less than 15°C or to speed up the drying the amount of 948-22 can be increased up to 7,5 vol.%.
 Cool storage, shelf life 8 month at 20°.