

1006-26

UP Spray Filler, grey Variant for CV



A brand of BASF –
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Application:	all applications
Key Features:	<ul style="list-style-type: none"> • good filling properties • fast drying • fast sandable
Remarks:	The substrate should be clean, free of dust, rust, oil and grease. Max 2% 352-50 (by weight).

Handling

Substrates

Very well suited:

- GRP / SMC
- Wood
- OEM-Paintwork
- Old paint work

Well suited:

- Steel
- Aluminium
- Glasurit CV - Primer Filler / Filler
- Coil-coating
- Powder coating
- Plywood



Spreading rate 551 m²/l at 1 µm
Solid Content 72 % (RFU~73%)



Suction cup

Application pressure 2.5 bar
Nozzle size 2.5-3
Number of coats 3-8

Safety advice:

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

2004/42/IIIB (b)(250)249: The EU limit value for this product (product category: IIB.b) in ready to use form is max. 250 g/l. The VOC content of this product is 249 g/l.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.glasurit.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.



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100 : 5 % by volume



Hardener

948-22



Reducer

352-50
max. 2%



Spray viscosity at 20°C

DIN 4:

Potlife at 20°C

30 min

Application:



Compliant gravity-feed
spray gun



HVLP spray gun

Application pressure **bar**

2.2-2.5

Nozzle size

2.5-3

Number of spray coats

3-8

Film thickness

µm

>200 max. 1000



Drying at 20°C

3-4 h

Drying at 60°C

30 min

Drying Remark

Sandable

Object Temp. 20 °C 3-4 h

Object Temp. 60 °C 30 min

Remark

Do not overcoat etch wash primer or acid pre treated substrates with 1006-26 !

Use only dry sanding for 1006-26. Galvanized steel must be primed with 283-6150 (10 - 15 µm) and 284-13 (max. 30 - 40 µm). For temperature less than 15°C or to speed up the drying the amount of 948-22 can be increased up to 7.5 vol.%.

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