



# TECHNICAL INFORMATION

## 1109-1503/3 Glasurit Stone Chip and Underbody protection, grey

# X

### Range of application:



structure effect, stone guard, underbody protection

### Performance:

- high flexible
- Can be used on all Glasurit PU and EP CV primer fillers and fillers
- outstanding application characteristics

### Special remarks:

It cannot be ruled out that this product contains particles < 0.1 µm  
The products are suitable for professional use only.

**2004/42/IIIB (e)(840)42:** The EU limit value for this product (product category: IIB.e) in ready to use form is max. 840 g/l. **The VOC content of this product is 42 g/l.**

### Substrates:

- = very well suited
- = well suited
- = suited in some cases

Steel	Galvanized steel	Stainless steel	Aluminium	Anodized Aluminium	GRP / SMC	PP-EPDM	Glasurit CV - Primer	Glasurit CV - Primer Filler / Filler	Powder coating	Coil-Coating	Plywood	Wood	OEM-PAint work	old paint work
								●●					●●	●●

### Remarks:

The substrate should be clean, free of dust, rust, oil and grease



### Painting process

**Spreading rate** ≈ 450 m<sup>2</sup> / l / 1µm

**Solid content** ≈ 56 %

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 **Mixing ratio**

 **Hardeners**

 **Reducer**

 **Viscosity**  
DIN 4 / 20° C


Application parameter		 <b>Compliant - gravity feed cup</b>	 <b>HVLP - Spray gun</b>	 <b>Suction cup</b>	 <b>Airless/ Airmix</b>	 <b>Pressure pot Dble.-Memb. Pump</b>
<b>Atomization pressure</b>	bar	2 – 2.5		2 – 2.5	2 - 4	2
<b>Paint pressure</b>	bar	-		-	120 - 180	2.5
<b>Nozzle size</b>	mm	3 - 4		3 - 5	0.41 – 0.5	3 - 4
<b>Voltage</b>	kV	-		-	-	-
<b>Elect. Resistance</b>	Ω	-		-	-	-
<b>Spray coats</b>		2 - 6		4 - 6	2 - 6	2 - 6
<b>Flash - off</b>	min.					
<b>Filmbuild</b>	µm	500 - 1000				

 **Drying**

 **Over-coatable**  
min      max

 **Tack-free**

 **Ready for masking**

 **Ready to assemble**

 **Sandable**

**Object temp.** 20°C

**Object temp.** 60°C

**Remarks**



Shelf life: 9 months. Protect from frost. Can be thinned with 3% water if required.