

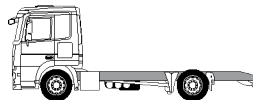


A brand of BASF –
We create chemistry

1109-1503/3

Stone Chip and Underbody protection, grey

Application:



structure effect, stone guard, underbody protection

Key Features:

- high flexible
- Can be used on all Glasurit PU and EP CV primer fillers and fillers
- outstanding application characteristics

Remarks:

The substrate should be clean, free of dust, rust, oil and grease.

Substrates

- = Very well suited
- = well suited
- = suited in some cases

Steel	Galvanized steel	Stainless steel	Aluminium	Anodized Aluminium	GRP / SMC	PP-EPDM	Glasurit CV - Primer	Glasurit CV - Primer Filler / Filler	Powder coating	coil-coating	Plywood	Wood	OEM-Paintwork	old paint work
								●●					●●	●●



Spreading rate 395 m²/l at 1 µm

Solid Content ~ 56 %

Safety advice:

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

2004/42/IIIB (e)(840)25: The EU limit value for this product (product category: IIB.e) in ready to use form is max. 840 g/l. The VOC content of this product is 25 g/l.

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Handling



Protect from frost.



Can be thinned with 3% water if required.

Application:		Compliant - gravity feed cup		HVLV spray gun		Suction cup		Airless/ Air-mix		Pressure pot dbl.-pump
Application pressure	bar	2-2.5			2-2.5		2-4		2	
Nozzle pressure	bar						120-180		2.5	
Nozzle size		3-4			3-5		0.41-0.5		3-4	
Number of coats		2-6			4-6		2-6		2-6	
Film thickness	µm	500-1000								



Drying

Overcoatable

Tack-free

Ready for masking

Ready to assemble

Sandable

Min. Max.

Object Temp. 20 °C

6 h

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