



TECHNICAL INFORMATION

283-6150 Glasurit CV Wash Primer, yellow, 3-layer-system

P

Range of application:



busses, fire-fighting vehicle, boxes (aluminum), boxes, bulk loading vehicles (aluminum)

Performance:

- suitable for large areas / surfaces
- fast drying
- chromate free with good corrosion protection

Special remarks:

It cannot be ruled out that this product contains particles < 0.1 µm
The products are suitable for professional use only.

2004/42/IIIB (c III)(780)740: The EU limit value for this product (product category: IIB.c III) in ready to use form is max. 780 g/l. **The VOC content of this product is 740 g/l.**

Substrates:

- = very well suited
- = well suited
- = suited in some cases

Steel	Galvanized steel	Stainless steel	Aluminium	Anodized Aluminium	GRP / SMC	PP-EPDM	Glasurit CV - Primer	Glasurit CV - Primer Filler / Filler	Powder coating	Coil-Coating	Plywood	Wood	OEM-PAint work	old paint work
●●	●●	●●	●●	●●					○	○			○	○

Remarks:

The substrate should be clean, free of dust, rust, oil and grease
The pre-treated metallic surface must be coated on the same day to prevent renewed oxidation.



Painting process

CV 4, CV 11, CV 12, CV Race 1, CV Race 4

Spreading rate

≈ 189 m² / l / 1µm

Solid content

≈ 22 %





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	Mixing ratio	2 : 1 + 10% by volume		
	Hardeners	352-235 / 352-228		
	Reducer	352-91 CV, normal 352-216, slow	15 - 20°C 20 - 25°C 25 - 30°C	
	Viscosity DIN 4 / 20° C	22 - 25 s. DIN 4	Potlife 20 °C	8 h

Application parameter		 Compliant - gravity feed cup	 HVL P - Spray gun	 Suction cup	 Airless/ Airmix (ESTA)	 Pressure pot Dble.-Memb. Pump
Atomization pressure	bar	2.2 – 2.5	2.0	2.5	2	2.5
Paint pressure	bar	-	-	-	120 - 150	0.8 – 1.5
Nozzle size	mm	1.6	1.6	1.7	0.28	1.0 – 1.1
Voltage	kV	-	-	-	-	-
Elect. Resistance	Ω	-	-	-	-	-
Spray coats		1.5	1.5	1.5	1.5	1.5
Flash - off	min.	10 - 15	10 - 15	10 - 15	10 - 15	10 - 15
Filmbuild	µm	12 - 15				

	Drying	 Over-coatable	 Tack-free	 Ready for masking	 Ready to assemble	 Sandable
		min	max			
Object temp.	20°C	20-30 min.	8 h			
Object temp.	60°C					

Remarks



Do not overcoat with polyester products. To be used only in 3-stage systems with CV PUR Primer Filler / Filler.
 Apply filler within one working day (8 hours).
 352-228 suitable for repair and small parts.
 Do not use on blasted substrates
 Especially when finishing aluminum substrates, use material that has just been mixed
 On hot-dip galvanized steel, adhesion must be tested beforehand.