



TECHNICAL INFORMATION

284-30

Glaserit CV RATIO-TRUCK
Sanding Filler, light grey

F

Range of application:



busses, cabs (refurbishing), boxes, busses (repair)

Performance:

- suitable on all Glasurit CV primer filler and filler
- suitable on all Glasurit CV primer
- good filling properties
- outstanding application characteristics
- excellent sandable
- tintable
- suitable for large areas / surfaces

Special remarks:

It cannot be ruled out that this product contains particles < 0.1 µm

The products are suitable for professional use only.

2004/42/IIB (c I)(540)525: The EU limit value for this product (product category: IIB.c I) in ready to use form is max. 540 g/l. **The VOC content of this product is 525 g/l.**

Substrates:

- = very well suited
- = well suited
- = suited in some cases

Steel	Galvanized steel	Stainless steel	Aluminium	Anodized Aluminium	GRP / SMC	PP-EPDM	Glaserit CV - Primer	Glaserit CV - Primer Filler / Filler	Powder coating	Coil-Coating	Plywood	Wood	OEM-PAint work	old paint work
					●●		●●	●●	●●	●●	●●	●●	●●	●●

Remarks:

The substrate should be clean, free of dust, rust, oil and grease



Painting process

CV 3, CV Race 4

Spreading rate

≈ 408 m² / l / 1µm

Solid content

≈ 68 %





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	Mixing ratio	4 : 1 : 1 by volume		
	Hardeners	922-18 PRO or 922-16 PRO		
	Reducer	352-216, slow	15 - 20°C	
		352-216, slow	20 - 25°C	
		352-345, very slow	25 - 30°C	
	Viscosity	18 - 22 s. DIN 4	Potlife 20 °C	2 h
	DIN 4 / 20° C			

Application parameter		 Compliant - gravity feed cup	 HVLP - Spray gun	 Suction cup	 Airless/ Airmix	 Pressure pot Dble.-Memb. Pump
Atomization pressure	bar	2.2 – 2.5	2.0	2.5	2	2.5
Paint pressure	bar	-	-	-	120 - 150	0.8 – 1.5
Nozzle size	mm	1.6 – 1.8	1.7	1.7	0.28 – 0.33	1.0 – 1.1
Voltage	kV	-	-	-	50 - 80	-
Elect. Resistance	Ω	-	-	-	1700 - 2000	-
Spray coats		2	2	2	2	2
Flash - off	min.	10 - 15	10 - 15	10 - 15	10 - 15	10 - 15
Filmbuild	µm	70 - 90				

	Drying 	Over-coatable 		Tack-free 	Ready for masking 	Ready to assemble 	Sandable 
		min	max				
Object temp. 20°C		72* h		2 h	16 h	16 h	16 h
Object temp. 60°C				45 min.	45 min.	45 min.	45 min.

Remarks



Dry sanding after 16 h at 20°C or 45 min. at 60°C. Can be tinted by adding up to 10% of 68 Line Topcoat. To plasticize the product, mix it 4 : 1 by volume with 522-111 Softface Additive before adding hardener.

For tinting see CV Primer Tinting Paste 568-408 !

*Sanded areas have to be overcoated within 72h with 68 Line, within one working day with 55 or 90CV Line, otherwise the adhesion promoter 285-0 CV has to be used.