

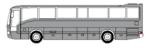
TECHNICAL INFORMATION

284-30 Glasurit CV RATIO-TRUCK Sanding Filler, light grey

F

Range of application:

Performance:





busses, cabs (refurbishing), boxes, busses (repair)

suitable on all Glasurit CV primer filler and filler

· suitable on all Glasurit CV primer

· good filling properties

outstanding application characteristics

excellent sandable

tintable

• suitable for large areas / surfaces

Special remarks: It cannot be ruled out that this product contains particles < 0.1 µm

The products are suitable for professional use only.

2004/42/IIB (c I)(540)525 : The EU limit value for this product (product category: IIB.c I) in

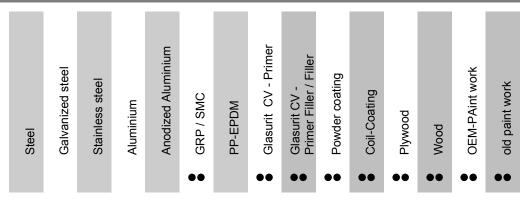
ready to use form is max. 540 g/l. The VOC content of this product is 525 g/l.

Substrates:

●● = very well suited

= well suited

O = suited in some cases



Remarks:

The substrate should be clean, free of dust, rust, oil and grease



Painting process

CV 3, CV Race 4

Spreading rate

 $\approx 408 \text{ m}^2 / \text{I} / 1 \mu \text{m}$

Solid content ≈ 68 %

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.glasurit.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.





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Mixing ratio 4:1:1 by volume



Hardeners 922-18 PRO or 922-16 PRO



352-216, slow 15 - 20°C **Reducer** 352-216, slow 20 - 25°C
352-345, very slow 25 - 30°C



Viscosity
DIN 4 / 20° C

18 - 22 s. DIN 4

Potlife 20 °C

2 h

| Application parameter | | Compliant - gravity feed cup | HVLP - Spray gun | Suction cup | Airless/ Airmix | Pressure pot DbleMemb. Pump |
|-----------------------|------|------------------------------|---------------------|-------------|--------------------|-----------------------------------|
| Atomization pressure | bar | 2.2 – 2.5 | 2.0 | 2.5 | 2 | 2.5 |
| Paint pressure | bar | - | - | - | 120 - 150 | 0.8 – 1.5 |
| Nozzle size | mm | 1.6 – 1.8 | 1.7 | 1.7 | 0.28 - 0.33 | 1.0 – 1.1 |
| Voltage | kV | - | - | - | 50 - 80 | - |
| Elect. Resistance | Ω | - | - | - | 1700 - 2000 | - |
| Spray coats | | 2 | 2 | 2 | 2 | 2 |
| Flash - off | min. | 10 - 15 | 10 - 15 | 10 - 15 | 10 - 15 | 10 - 15 |
| Filmbuild | μm | 70 - 90 | | | | |

| 21212 | Drying | Over- coatable | | Tack-free | Ready for masking | Ready to assamble | Sandable |
|-------|--------------|-------------------|---------|-----------|-------------------|-------------------|----------|
| | | ı | min max | | | | |
| | Object temp. | 20°C | 72* h | 2 h | 16 h | 16 h | 16 h |
| | Object temp. | 60°C | | 45 min. | 45 min. | 45 min. | 45 min. |

Remarks

Dry sanding after 16 h at 20°C or 45 min. at 60°C. Can be tinted by adding up to 10% of 68 Line Topcoat. To plasticize the product, mix it 4 : 1 by volume with 522-111 Softface Additive before adding hardener.

For tinting see CV Primer Tinting Paste 568-408!

*Sanded areas have to be overcoated within 72h with 68 Line, within one working day with 55 or 90CV Line, otherwise the adhesion promoter 285-0 CV has to be used.