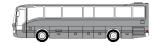
284-45E

284-45E High build



A brand of BASF -We create chemistry

Application:





busses, plastic painting, cabs (color change), boxes, daylight fluoroscent paint

Key Features:

- 284-45E white (greyshade 08)
- · good adhesion to various plastics
- · brilliant top coat appearance
- · good leveling
- filler for daylight fluorocent paint and for 2 step colors
- tintable
- · overcoatable with Glasurit topcoat Line 58, 68, 55

Remarks:

The substrate should be clean, free of dust, rust, oil and grease.

Substrates • • = Very well suited • = well suited • = suited in some cases	Steel	Galvanized steel	Staineless steel	Aluminium	Anodized Aluminium	GRP / SMC	PP-EPDM	Glasurit CV - Primer	Glasurit CV - Primer Filler / Filler	Powder coating	Coil-coating	Plywood	Wood	OEM-Paintwork	Old paint work	
						••		••	••	••	••	••	••	••	••	

Safety advice:

2004/42/IIB (c I)(540)456: The EU limit value for this product (product category: IIB.c I) in ready to use form is max. 540 g/l. The VOC content of this product is 456 g/l. It cannot be ruled out that this product contains particles < 0.1 µm The products are suitable for professional use only

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Mixing Ratio

2:1 + 10 % by volume



Hardener

922-180 Pro



Reducer

352-320E, -330, -340



Spray viscosity at 20°C

DIN 4: 21 s

Potlife at 20°C

1.5 h

Application:	Compliant - gravity feed cup	🕌 HVLP spray gun 🏻	Suction cup	Airless/ Airmix	Pressure pot dblpump
Application pressure	2.2-2.5 bar	2 bar	2.5 bar	2 bar	2.5 bar
Nozzle pressure					0.8-1.5 bar
Material pressure				120-150 bar	
Nozzle size	1.4-1.6	1.5	1.7	0.28-0.33	1-1.1
Voltage				50-80 kV	
Elect. Resistance				600-800 Ω	
Number of coats	3-4	3-4	3-4	3-4	3-4
Flash off at 20°C	10-15 min	10-15 min	10-15 min	10-15 min	10-15 min
Film thickness	100-150 μm				

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Drying	Overcoatable		Tack-free	Ready for masking	Ready to assemble	Sandable	
	Min.	Max.					
Object Temp. 20°C	60 min	72 h	2 h	16 h	16 h	16 h	
Object Temp. 60°C	30 min		30 min	30 min	30 min	45 min	

Remark

Can be tinted by adding up to 10% of 68 line topcoat.

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.



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