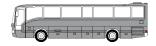
284-45

284-45 Variant with 568-17



Application:

Remarks:





busses, plastic painting, cabs (color change), boxes, daylight fluoroscent paint

The substrate should be clean, free of dust, rust, oil and grease.

Substrates Glasurit CV - Primer Filler Anodized Aluminium Glasurit CV - Primer **Galvanized steel** Staineless steel Powder coating **OEM-Paintwork** Old paint work Coil-coating Aluminium **GRP / SMC** = Very well suited PP-EPDM Plywood ' Filler = well suited Wood Steel = suited in some cases

Safety advice:

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

2004/42/IIB (c I)(540)456: The EU limit value for this product (product category: IIB.c I) in ready to use form is max. 540 g/l. The VOC content of this product is 456 g/l.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.glasurit.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

284-45

284-45 Variant with 568-17





Pre Mix Premix 568-17 and reducer 1:1.

Replace max. 50% of the used reducer with 568-17.



Mixing Ratio

2:1 + 10% by volume



Hardener

922-180 Pro



Reducer

352-320, -330, -310, -340, 568-17



Spray viscosity at 20°C

DIN 4: 17-21 s

Potlife at 20°C

30 min

Application:	Compliant - gravity feed cup	₩ HVLP spray gun	Suction cup	Airless/ Airmix	Pressure pot dblpump
Application pressure	2.2-2.5 bar	2 bar	2.5 bar	2 bar	2.5 bar
Nozzle pressure					0.8-1.5 bar
Material pressure				120-150 bar	
Nozzle size	1.4-1.6	1.5	1.7	0.28-0.33	1-1.1
Voltage				50-80 kV	
Elect. Resistance				600-800 Ω	
Number of coats	1.5	1.5	1.5	1.5	1.5
Flash off at 20°C	without	without	without	without	without
Film thickness	50-70 μm				

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284-45

284-45 Variant with 568-17



\bigcirc	Drying	Overcoatable		Tack-free	Ready for masking	Ready to assemble	Sandable
	Object Temp. 20°C	Min. 30	Max. 8 h	30 min	30 min	30 min	
	object remp. 20 0	30	011	30 111111	00 IIIII	oo miii	

Can be tinted by adding up to 10% of 68 Line topcoat.

Remark

Sanded areas have to be overcoated within 8h with 68, 55 Line, otherwise the adhesion promoter 284-10 has to be used.

The area to be painted should not exceed 3 m².

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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