## 284-45

284-45 Variant with 568-408



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Application:



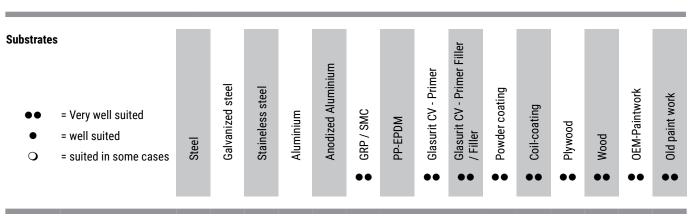
Key Features:

- busses, plastic painting, cabs (color change), boxes, daylight fluoroscent paint
- 284-45 white (greyshade 08)
- · good adhesion to various plastics
- brilliant top coat appearance
- good leveling
- · filler for daylight fluorocent paint and for 2 step colors

The substrate should be clean, free of dust, rust, oil and grease.

- tintable
- overcoatable with Glasurit topcoat Line 58, 68, 55

Remarks:



Safety advice:

**2004/42/IIB (c I)(540)456:** The EU limit value for this product (product category: IIB.c I) in ready to use form is max. 540 g/l. The VOC content of this product is 456 g/l. It cannot be ruled out that this product contains particles <  $0.1 \,\mu$ m The products are suitable for professional use only.

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	Pre Mix	max. 10% 568-408 by volume		
	Mixing Ratio	2:1 + 10 - 30% by volume		
Ð	Hardener	922-180 Pro		
¥	Reducer	352-320, -330, -340		
Ş	Spray viscosity at 20°C	DIN 4: 17-21 s		
	Potlife at 20°C	1.5 h		

Application:	Compliant - Frank gravity feed cup	🕂 HVLP spray gun 👔	Suction cup	Airless/ Airmix	Pressure pot dblpump
Application pressure	2.2-2.5 bar	2 bar	2.5 bar	2 bar	2.5 bar
Nozzle pressure					0.8-1.5 bar
Material pressure				120-150 bar	
Nozzle size	1.4-1.6	1.5	1.7	0.28-0.33	1-1.1
Voltage				50-80 kV	
Elect. Resistance				600-800 Ω	
Number of coats	1.5	1.5	1.5	1.5	1.5
Flash off at 20°C	without	without	without	without	without
Film thickness	50-70 μm				

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$\bigcirc$	Drying	Overcoatable		Tack-free	Ready for masking	Ready to assemble	Sandable
		Min.	Max.				
	Object Temp. 20°C	60 min	72 h	2 h	16 h	16 h	16 h
	Object Temp. 60°C	30 min		30 min	30 min	30 min	45 min
Can be tinted by adding up to 10°RemarkFor sanding (2:1 + 10%) the filmt time has to be 45 min 60°C or 16				%) the filmthickne	ss should be 80 µm (50		

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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