



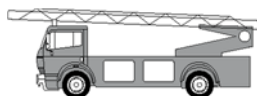
TECHNICAL INFORMATION

284-99

Glasurit CV Texture Filler
ACR, transparent

F

Range of application:



firefighting truck, trams,

Performance:

- suitable on all Glasurit CV primer filler (PUR & EP)
- overcoatable with Topcoat 68 Line
- from fine to coarse textured effect application
- good sagging resistance
- quick drying properties
- to be tinted with 10% topcoat 68 line
- semi glossy

Special remarks:

It cannot be ruled out that this product contains particles < 0.1 µm
The products are suitable for professional use only.

2004/42/IIIB (c I)(540)370: The EU limit value for this product (product category: IIB.c I) in ready to use form is max. 540 g/l. **The VOC content of this product is 370 g/l.**

Substrates:

- = very well suited
- = well suited
- = suited in some cases

Steel	Galvanized steel	Stainless steel	Aluminium	Anodized Aluminium	●	GRP / SMC	PP-EPDM	Glasurit CV - Primer	●●	Glasurit CV - Primer Filler / Filler	●	Powder coating	○	Coil-Coating	●	Plywood	●	Wood	●	OEM-PAint work	●	old paint work
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Remarks:

284-99 to be used as textured effect given filler (i. e. on EP 801- or PUR 284-), afterwards over coating with Topcoat 68 Line in requested color, for perfect color appearance it is necessary to tint 284-99 with 10% topcoat 68 line, same color as requested on top of 284-99. 284-99 can be overcoated with 68 Line after 30 Min. at 60°C or 60 Min. at 20°C. The substrate should be clean, free of dust, rust, oil and grease.



Painting process

CV 12

Spreading rate

≈ 580 m² / l / 1µm

Solid content

≈ 71 %





The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.glasurit.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.








TECHNICAL INFORMATION

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ACR, transparent

	Mixing ratio	8 : 1 by volume		
	Hardeners	922-139 / -138		
	Reducer	352-216 / -91CV (as necessary)		
	Viscosity DIN 4 / 20° C	high-viscous	Potlife 20 °C	1 h

Application parameter		 Compliant - gravity feed cup	 HVLV - Spray gun	 Suction cup	 Pressure-Pot	 Pressure-Tank
Atomization pressure	bar	-	-	-	0.5 – 1.5	0.5 – 1.5
Paint pressure	bar	-	-	-	1 – 1.5	1 – 1.1.5
Nozzle size	mm	-	-	-	1.7 – 2.5	1.2 – 1.7
Voltage	kV	-	-	-	-	-
Elect. Resistance	Ω	-	-	-	-	-
Spray coats		-	-	-	1 – 2	1 – 2
Flash - off	min.	-	-	-	10 - 15	10 - 15
Filmbuild	µm	depends on textured effect				

	 Drying	 Over-coatable	 Tack-free	 Ready for masking	 Ready to assamble	 Sandable
		min	max			
Object temp.	20°C	60 min.	72 h	-	-	24-36 h
Object temp.	60°C	30 min.		-	-	60-90 min.

Remarks



The textured effect can be influenced by distance to substrate, spray equipment, nozzle size, atomization and or material pressure. For colors with less hiding power: recommended to add reducer to 284-99 and pre-spray one or two coats flat, without textured effect (RP 1,4mm), afterwards use 284-99 (8:1) as textured filler + topcoat 68 line.