



TECHNICAL INFORMATION

285-0 CV Glasurit Transparent-Sealer CV clear

F

Range of application:



sign writing, cabs (color change), multi - color painting, 68 line, powder coated profiles / boxes

Performance:

- tintable
- brilliant top coat appearance
- fast drying

Special remarks:

It cannot be ruled out that this product contains particles < 0.1 µm
The products are suitable for professional use only.

2004/42/IIIB (c II)(540)525: The EU limit value for this product (product category: IIB.c II) in ready to use form is max. 540 g/l. **The VOC content of this product is 525 g/l.**

Substrates:

- = very well suited
- = well suited
- = suited in some cases

Steel	Galvanized steel	Stainless steel	Aluminium	Anodized Aluminium	GRP / SMC	PP-EPDM	Glasurit CV - Primer	Glasurit CV - Primer Filler / Filler	Powder coating	Coil-Coating	Plywood	Wood	OEM-PAint work	old paint work
					○		●●	●●	●●	●●	○	●●	●●	●●

Remarks:

The substrate should be clean, free of dust, rust, oil and grease



Painting process CV 6, CV 7, CV 9

Spreading rate ≈ 404 m² / l / 1µm

Solid content ≈ 64 %

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.glasurit.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.



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Mixing ratio 2 : 1 + 30% by volume



Hardeners 922-18 PRO or 922-16 PRO



Reducer

352-50, fast 15 - 20°C
352-91 CV, normal 20 - 25°C
352-216, slow 25 - 30°C



Viscosity
DIN 4 / 20° C

17 s. DIN 4

Potlife 20 °C

3 h

Application parameter		Compliant - gravity feed cup	HVLP - Spray gun	Suction cup	Airless/ Airmix	Pressure pot Dble.-Memb. Pump
Atomization pressure	bar	2.2 – 2.5	2.0	2.5		
Paint pressure	bar	-	-	-		
Nozzle size	mm	1.4	1.5	1.7		
Voltage	kV	-	-	-		
Elect. Resistance	Ω	-	-	-		
Spray coats		1	1	1		
Flash - off	min.					
Filmbuild	µm	20 - 25				



Drying



Over-coatable



Tack-free



Ready for masking



Ready to assemble



Sandable

min max

Object temp. 20°C 15 min. 2 h

Object temp. 60°C

Remarks



Transparent Sealer 285-0 CV can be tinted with (up to 10% of) 68 Line Topcoat.