

55-

Basecoat metallics / solids, 55 Line variant for CV



A brand of BASF –
We create chemistry

- Application:** sign writing, busses, cabs (refurbishing), cabs (color change), boxes, busses (repair)
- Key Features:**
- suitable for large areas / surfaces
 - good leveling
 - excellent UV resistance
 - good hiding power
 - fast drying
- Remarks:**
- The complete color range for CV-application is covered.
The substrate should be clean, free of dust, rust, oil and grease.
- 352-91CV, normal 15 - 25°C
 - 352-216, slow 25 - 30°C
- For large areas and higher temperatures the use of reducer 352-345 very slow or 352-370 extra slow is recommended for better overspray absorption.

Handling



Substrates

Glasurit CV - Primer Filler / Filler
Spreading rate 115 m²/l at 1 µm
Solid Content ~ 25 %



Pressure pot dbl.-pump

Application pressure 1.8 - 2.5 bar
Nozzle size 0.8 - 1.1
Number of coats 2 + ½
Flash off at 20°C until mat

2:1 by volume



Reducer

352-91 CV, -216



Spray viscosity at 20°C

DIN 4:

18-22 s

Potlife at 20°C

Safety advice:

It cannot be ruled out that this product contains particles < 0.1 µm.
The products are suitable for professional use only.



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Application:		 Compliant gravity-feed spray gun	 HVLP spray gun
Application pressure	bar	2-2.5	2
Nozzle size		1.4	1.5
Number of spray coats		2 + ½	
Flash off at 20°C	min	until mat	
Film thickness	µm	10-15	



Drying at 20°C

Overcoatable
min. 10 min
max. 8 h
Tack-free
10 min
Ready for masking
30 min

Remark

Prespray one light spray coat, leave to flash off until mat. Then finish with one wet coat, leave to flash off until mat. Apply ½ spray coat (minimum distance to the panel: 50 cm) to match the effect.

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