



TECHNICAL INFORMATION

568-17 Glasurit CV Multi-Colour Additive
clear

Z

Range of application:



cabs (refurbishing), boxes, busses (repair), sign writing

Performance:

- good leveling
- fast to assemble
- Quick-drying for multicolor painting with 68 Line

Special remarks:

It cannot be ruled out that this product contains particles < 0.1 µm
The products are suitable for professional use only.

Remarks:

The substrate should be clean, free of dust, rust, oil and grease



Painting process

CV 9, CV Race 1, CV Race 2, CV Race 3, CV Race 4

Spreading rate

Solid content

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Mixing ratio 4 : 1 : 1 by volume



Hardeners 922-138 or 922-136



Reducer 568-17



Viscosity 18 - 21 s. DIN 4 **Potlife 20 °C** 30 min.
DIN 4 / 20 °C

Application parameter		Compliant - gravity feed cup	HVLP - Spray gun	Suction cup	Airless/ Airmix	Pressure pot Dble.-Memb. Pump
Atomization pressure	bar	2.2 – 2.5	2	2.5	-	2.5
Paint pressure	bar	-	-	-	-	0.8 - 1,5
Nozzle size	mm	1.4	1.5	1.7	-	1.0 - 1.1
Voltage	kV	-	-	-	-	-
Elect. Resistance	Ω	-	-	-	-	-
Spray coats		1 ½	1 ½	1 ½	-	1 ½
Flash - off	min.	without	without	without		without
Filmbuild	µm	40 - 60				



Drying



Over-coatable
min max



Tack-free



Ready for masking



Ready to assamble



Sandable

Object temp.	20°C	120 min.	120 min.	120 min.	120 min.
Object temp.	60°C				

Remarks



Use paper with a sized face for masking
 Application: See Painting Process.
 Use adhesion promoter 285-0CV after 8 h at 20°C or oven drying.
 568-17 can also be used in 924-68 and also with 284-13, -30 and -45.. However the maximum amount of 568-17 should only be 50% of the used reducer (premix of 568-17 and 352-... 1:1). Do not use in 284-90