

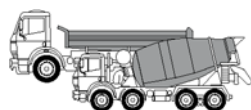


TECHNICAL INFORMATION

568-412 Glasurit CV Thix Additive

Z

Range of application:



Performance:

- Improves sagging resistance of Line 68 on objects with difficult geometry
- Better edge covering on sharp edges / screws / rivets etc
- Exchange 568-412 one to one with reducer 352-
- Good levelling and topcoat finish

Special remarks:

It cannot be ruled out that this product contains particles < 0.1 µm
The products are suitable for professional use only.

Remarks:

The substrate should be clean, free of dust, rust, oil and grease



Painting process

Spreading rate

Solid content ~ 14%



Mixing ratio

4 : 1 : 1 Vol.



Hardeners

922-138, 922-139 oder 922-136



Reducer

568-412



Viscosity DIN 4 / 20° C

~ 28 – 33 Sek.

Potlife 20 °C

< 60 Min.



Drying



Over-coatable



Tack-free



Ready for masking



Ready to assemble



Sandable

min max

	20°C	min	max	2.5 h	16 h	12 h	16 h
Object temp.	20°C	-	16 h	2.5 h	16 h	12 h	16 h
Object temp.	60°C	30 min.		30 min.	30 min.	30 min.	30 min.

Remarks



68 line with 568-412 is due to its slow evaporation rate suitable for large areas and vehicles, at higher temperatures 922-139 is recommended. For colors with less performance regarding edge covering apply one thin but covered spray coat, follow flash off time and a second spray coat. Follow recommended grey shade for colors to be applied.

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