

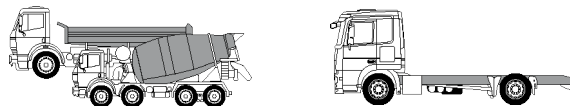


A brand of BASF –
We create chemistry

58-MB 9124

2K HS CV chassis topcoat, chassis black, satin gloss

Application:



all applications where a reduced gloss is required, chassis (color change), chassis painting, container

Key Features:

- suitable on all Glasurit CV primer filler and filler
- good leveling
- high efficiency
- good hiding power
- excellent surface hardness
- excellent UV resistance

Remarks:

The substrate should be clean, free of dust, rust, oil and grease.

- 352-91 CV, normal 15 - 20°C
- 352-216, slow 20 - 25°C
- 352-345, very slow 25 - 30°C

Substrates

- = Very well suited
- = well suited
- = suited in some cases

Steel	Galvanized steel	Stainless steel	Aluminium	Anodized Aluminium	GRP / SMC	PP-EPDM	Glasurit CV - Primer	Glasurit CV - Primer Filler / Filler	Powder coating	Coil-coating	Plywood	Wood	OEM-Paintwork	Old paint work
								●●					○	○



Spreading rate 536 m²/l at 1 µm

Solid Content ~ 67 %

Safety advice:

It cannot be ruled out that this product contains particles < 0.1 µm

The products are suitable for professional use only.

2004/42/IIIB (d)(420)419: The EU limit value for this product (product category: IIB.d) in ready to use form is max. 420 g/l. The VOC content of this product is 419 g/l.

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Mixing Ratio

4 : 1 : 1 by volume


Hardener

922-139, -138, -136


Reducer






352-216, -91 CV, -345


Spray viscosity at 20°C

DIN 4: 18-22 s

Potlife at 20°C

1.5 h

Application:		 Compliant - gravity feed cup	 HVLP spray gun	 Suction cup	 Airless/ Airmix	 Pressure pot dbl.-pump
Application pressure	bar	2.2-2.5	2	2.5	2	2.5
Material pressure	bar				120-180	0.8-1.5
Nozzle size		1.4	1.5	1.7	0.23-0.28	1-1.1
Voltage	kV				50-80	
Elect. Resistance	Ω				700-1500	
Number of coats		1.5	1.5	1.5	1.5	1.5
Flash off at 20°C	min	without	without	without	without	without
Film thickness	µm	40-60				

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07/2021

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Drying	Overcoatable		Tack-free	Ready for masking	Ready to assemble	Sandable
	Min.	Max.				
Object Temp. 20°C		16 h	2.5 h	16 h	12 h	16 h
Object Temp. 60°C	30 min		30 min	30 min	30 min	30 min

Remark

Gloss level is depending on the specific color master.
Recoatable with itself without intermediate sanding for up to 16 hours after application.
Due to the reduced gloss level not suitable for blend in processes.

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