

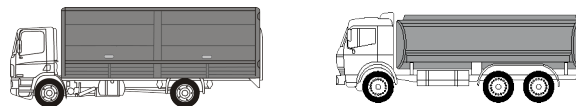


A brand of BASF –
We create chemistry

68-RAL 9006

HS 2K CV Topcoat, silver direct gloss, RAL 9006

Application:



all applications, dumptruck (aluminum), boxes, bulk loading vehicles

Key Features:

- suitable on all Glasurit CV primer filler and filler
- suitable for large areas / surfaces
- good leveling
- excellent UV resistance
- excellent surface hardness

Remarks:

The substrate should be clean, free of dust, rust, oil and grease.

- 352-50, fast 15 - 25°C
- 352-216, slow 25 - 30°C

Substrates

- = Very well suited
- = well suited
- = suited in some cases

Steel	Galvanized steel	Stainless steel	Aluminium	Anodized Aluminium	GRP / SMC	PP-EPDM	Glasurit CV - Primer	Glasurit CV - Primer Filler / Filler	Powder coating	Coil-coating	Plywood	Wood	OEM-Paintwork	Old paint work
								●●					○	○



Spreading rate 536 m²/l at 1 µm

Solid Content ~ 62 %

Safety advice:

It cannot be ruled out that this product contains particles < 0.1 µm

The products are suitable for professional use only.

2004/42/IIIB (d)(420)419: The EU limit value for this product (product category: IIB.d) in ready to use form is max. 420 g/l. The VOC content of this product is 419 g/l.

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Mixing Ratio

4 : 1 : 1 by volume



Hardener

922-136, -138, -139



Reducer

352-50, -216



Spray viscosity at 20°C

DIN 4: 28-32 s

Potlife at 20°C

1.5 h

Application:		Compliant - gravity feed cup	HVLP spray gun	Suction cup	Airless/ Airmix	Pressure pot dbl.-pump
Application pressure	bar	2.2-2.5	2	2.5	2	2.5
Material pressure	bar				120-180	0.8-1.5
Nozzle size		1.4	1.5	1.7	0.23-0.28	1-1.1
Voltage	kV				50-80	
Elect. Resistance	Ω				700-1500	
Number of coats		1.5	1.5	1.5	1.5	1.5
Flash off at 20°C	min	without	without	without	without	without
Film thickness	µm	40-60				

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Drying

	Overcoatable		Tack-free	Ready for masking	Ready to assemble	Sandable
	Min.	Max.				
Object Temp. 20°C		16 h	2.5 h	16 h	12 h	16 h
Object Temp. 60°C	30 min		30 min	30 min	30 min	30 min

Remark

Application: Pre-spray 1 thin grip coat with the finishing coat following immediately. Alternatively, apply several thin spray coats.

Recoatable with itself without intermediate sanding for up to 16 hours after application.

After baking + 16 hours of air drying and prior to multi-colour finishing, the use of the adhesion promoter 285-0 CV is mandatory.

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