

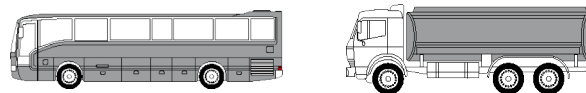


A brand of BASF –
We create chemistry

839-180

Glasurit CV spray body filler, grey

Application:



all applications

Key Features:

- good filling properties
- fast drying
- fast sandable

Remarks:

The substrate should be clean, free of dust, rust, oil and grease.

Substrates

- = Very well suited
- = well suited
- = suited in some cases

●	Steel	Galvanized steel	Stainless steel	●	Aluminium	●●	Anodized Aluminium	●●	GRP / SMC	●●	PP-EPDM	●	Glasurit CV - Primer	●	Glasurit CV - Primer Filler / Filler	●	Powder coating	●	Coil-coating	●	Plywood	●●	Wood	●●	OEM-Paintwork	●●	Old paint work
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Spreading rate 551 m²/l at 1 µm

Solid Content ~72 % (RFU~73%)

Safety advice:

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

2004/42/IIIB (b)(250)249: The EU limit value for this product (product category: IIB.b) in ready to use form is max. 250 g/l. The VOC content of this product is 249 g/l.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.glasurit.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

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Mixing Ratio

100 : 5 % by volume + max. 2% by weight



Hardener

G-H-115



Reducer

352-310

Potlife at 20°C

30 min

Application:	Compliant - gravity feed cup	HVLV spray gun	Suction cup	Airless/ Airmix	Pressure pot dbl.-pump
Application pressure	bar	2.2-2.5		2.5	
Nozzle size		2.5-3		2.5-3	
Number of coats		3-8		3-8	
Film thickness	µm	>200 max. 1000			



Drying

Overcoatable

Tack-free

Ready for masking

Ready to assemble

Sandable

	Min.	Max.	
Object Temp. 20°C	3 h	4 h	
Object Temp. 60°C	30 min		

3-4 h

30 min

Remark

Do not overcoat etch wash primer or acid pre treated substrates with 839-180!
Use only dry sanding for 839-180. Galvanized steel must be primed with 283-1870 and 284-13 (max. 30 - 40 µm). For temperature less than 15°C or to speed up the drying the amount of G-H-115 can be increased up to 7.5 vol.%.
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Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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