

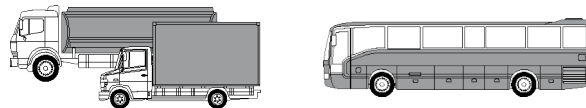
839-45

839-45 Variant with 284-13



A brand of BASF –
We create chemistry

Application:



all applications

Key Features:

- suitable for large areas / surfaces
- high flexible alignment for welding seams
- long pot life
- temperature resistance up to 180°C

Remarks:

The substrate should be clean, free of dust, rust, oil and grease.
On zinc, before body-filling, 284-13 CV primer filler (20 - 25 µm, 20 min. 60°C) must be applied as adhesion promoter. Or see variant with EP 801-705.

Substrates

- = Very well suited
- = well suited
- = suited in some cases

Steel	Galvanized steel	Stainless steel	Aluminium	Anodized Aluminium	GRP / SMC	PP-EPDM	Glasurit CV - Primer	Glasurit CV - Primer Filler / Filler	Powder coating	Coil-coating	Plywood	Wood	OEM-Paintwork	Old paint work
●●			●●		●			●	●	●	●	●●	●	●



Mixing Ratio

100 : 3 % by weight



Hardener

948-36

Potlife at 20°C

20 min

Safety advice:

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

2004/42/IIIB (b)(250)180: The EU limit value for this product (product category: IIB.b) in ready to use form is max. 250 g/l. The VOC content of this product is 180 g/l.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.glasurit.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

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Drying

Overcoatable

Tack-free

Ready for masking

Ready to assemble

Sandable

Min. Max.

Object Temp. 20°C

2.5 h

Remark

Can be sanded after 2.5 h.
Highly flexible product, for example for weld seams on tankers. Temperature resistant up to 180°C.
Do not use on wash primer or acid-pre-treated surfaces!

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