

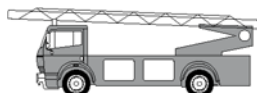


TECHNICAL INFORMATION

923-49 Glasurit Protective clear,
for daylight paint

C

Range of application:



fire-fighting vehicle

Performance:

- suitable for large areas / surfaces
- brilliant top coat appearance
- good leveling
- excellent UV resistance
- excellent gloss level

Special remarks:

It cannot be ruled out that this product contains particles < 0.1 µm
The products are suitable for professional use only.

2004/42/IIIB (e)(840)639: The EU limit value for this product (product category: IIB.e) in ready to use form is max. 840 g/l. **The VOC content of this product is 639 g/l.**

Remarks:

The substrate should be clean, free of dust, rust, oil and grease



Painting process

CV 10

Spreading rate

≈ 300 m² / l / 1µm

Solid content ≈ 40 %





The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.glasurit.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.














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	Mixing ratio	2 : 1 + 10% by volume		
	Hardeners	929-93 or 929-94		
	Reducer	352-91 CV, normal	15 - 20°C	
		352-216, slow	20 - 25°C	
		352-345, very slow	25 - 30°C	
	Viscosity DIN 4 / 20° C	16 - 18 s. DIN 4	Potlife 20 °C	8 h

Application parameter	 Compliant - gravity feed cup	 HVL P - Spray gun	 Suction cup	 Airless/Airmix	 Pressure pot Dble.-Memb. Pump
Atomization pressure	bar	2.2 – 2.5	2	2.5	
Paint pressure	bar	-	-	-	
Nozzle size	mm	1.3 – 1.4	1.3 – 1.5	1.7	
Voltage	kV	-	-	-	
Elect. Resistance	Ω	-	-	-	
Spray coats		2	2	2	
Flash - off	min.	10 - 15	10 - 15	10 - 15	
Filmbuild	µm	50 - 70			

	Drying	 Over-coatable	 Tack-free	 Ready for masking	 Ready to assemble	 Sandable
		min max				
	Object temp.	20°C	10 h			
	Object temp.	60°C	60 min.			

Remarks **!** Resistant to UV radiation, removal of dust nibs or runs only after very good curing. Select hardener and reducer according to ambient temperature and size of object to be painted. IR drying – 8 Min. shortwave, 10 – 15 Min. medium wave