

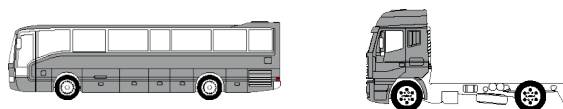
924-50

Glasurit CV clear coat extreme mat



A brand of BASF –
We create chemistry

Application:



busses, sign writing, metallic coating (line 90), boxes, bulks

Key Features:

- good leveling
- nice and even mat appearance
- high flexibility
- gloss level ~ 10 units at 60° / ~ 30 units at 85°
- for mat finish with topcoat 68 line, line 90 or 55

Remarks:

The substrate should be clean, free of dust, rust, oil and grease.

Substrates

- = Very well suited
- = well suited
- = suited in some cases

Steel	Galvanized steel	Stainless steel	Aluminium	Anodized Aluminium	GRP / SMC	PP-EPDM	Glasurit CV - Primer	Glasurit CV - Primer Filler / Filler	Powder coating	Coil-coating	Plywood	Wood	OEM-Paintwork	Old paint work
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Spreading rate	276 m ² /l at 1 µm
Solid Content	~ 33 %

Safety advice:

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

2004/42/IIIB (e)(840)651: The EU limit value for this product (product category: IIB.e) in ready to use form is max. 840 g/l. The VOC content of this product is 651 g/l.

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	Mixing Ratio	5 : 1 : 1 by volume
	Hardener	922-138, -139
	Reducer	352-315, -320, -330
	Spray viscosity at 20°C	DIN 4: 18-20 s
	Potlife at 20°C	2 h

Application: **Compliant - gravity feed cup** **HVLV spray gun** **Suction cup** **Airless/ Airmix** **Pressure pot dbl.-pump**

Application pressure	2.2-2.5 bar	2 bar
Nozzle size	1.2-1.4	1.5
Number of coats	2	2
Flash off at 20°C	mat	mat
Film thickness	40-50 µm	

	Drying	Overcoatable	Tack-free	Ready for masking	Ready to assemble	Sandable
		Min. Max.				
	Object Temp. 20°C	8 h				
	Object Temp. 60°C	30 min				

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Remark

Pre-spray 1 light coat, flash off until mat and then apply the second coat wet for flow and levelling. Gloss level will be influenced by many parameters, such as film thickness, drying condition, color, humidity and ambient temperature, flash off between coats and before oven drying, etc.

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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