



Aluminium vehicles

CV 1

Application: Painting of Aluminium vehicles,

Substrates: Aluminium, hang-on parts made of steel or galvanised steel

Pre-treatment

Cleaning - Sanding - Cleaning (See Technical Information Sheet A 4)

Body filling

839-20 + 948-36; 100 : 3 Sanding with P80 / P150

Primer filler

283-1870

Activator : 352-235

Reducer : 352-216

2 : 1 + 10-20%

Equipment : Gravity-feed spraygun*
Spray coats : 2 - 2½
Film thickness: 20 - 25 µm
Flash-off : at least 30 min. at 20°C
max. 8 h at 20°C

Topcoat

68-

Hardener: 922-138

Reducer : 352-216

4 : 1 : 1

Equipment : Gravity-feed spraygun*
Spray coats : 1½
Film thickness: 40 - 60 µm
Drying : overnight air drying
(16h at 20°C) or
30 min. at 60°C

* = See product data sheet for other equipment.

Safety instructions

- It cannot be ruled out that this product contains particles < 0.1 µm.
- The products are suitable for professional use only.
- For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.