



# Glasurit<sup>®</sup>, UP – Spray Filler CV 11

Application: Painting process for extensive body filling

Substrates: Steel, galv. steel, stainless (Inox) steel, aluminium, powder-/coil-coated surfaces, plywood, GRP, SMC old paintwork

Pre-treatment

Cleaning - Sanding - Cleaning (See Technical Information Sheet A 4)

Body filling

839-20 + 948-36; 100 : 3 Sanding with P80 / P150

## 1.1 Aluminium, stainless (Inox) steel, galv. Steel

Primer	<b>283-6150</b>	} 2 : 1 + 10%	Equipment : gravity-feed spraygun*
	Activator: 352-235 Reducer : 352-216		Spray coats : 1½ Film thickness: 12 - 15 µm Drying : at least 20 - 30 at 20°C max 8 h at 20°C

## 1.2 Steel

Primer filler	<b>284-13</b>	} 4 : 1 : 1	Equipment : gravity-feed spraygun*
	Hardener: 922-18 PRO Reducer : 352-216		Spray coats : 1 full coat Film thickness: approx. 30 - 40 µm Drying : 30 min. at 60°C

## 2 Application of 1006-26 on primed substrates as mentioned in 1.1 and 1.2 (not directly on 283-6150) or directly on following substrates: Aluminium, Powdercoating, Coil Coating, Plywood, GRP, SMC, Old Paintwork

UP Spray Filler	<b>1006-26</b>	} 100 : 5 additional 352-50 if required, max 4% weight	Equipment : gravity-feed spraygun*
	hardener : 948-22 reducer : 352-50		Spray coats : 3 – 8 Film thickness: 200 - 1000 µm Drying : 3 – 4 h. at 20°C or 30 min at 60°C

\* = See product data sheet for other equipment.

## 3 further process steps: Use the undercoat materials and top coats as described in the painting process of the corresponding vehicle

Safety instructions	<ul style="list-style-type: none"> <li>• It cannot be ruled out that this product contains particles &lt; 0.1 µm.</li> <li>• The products are suitable for professional use only.</li> <li>• For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.</li> </ul>
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