



CV 2K-EP Zinc-Rich Primer CV 13

Application: i. e. Chassis, vehicle manufacturing

Substrates: Blasted steel

Pre-treatment

Steel: blasting acc standard grade of cleanliness SA 21/2 DIN EN ISO 12944 part 4.

Primer

801-66

Hardener: 965-66
Reducer : 352-170

} 7 : 1 : 2

Equipment : gravity-feed spraygun*
Spray coats : 1½- 2
Film thickness: 60 – 80 µm
Drying : 4h at 20° or
1h at 60°C

Primer Filler

801-704

Hardener: 965-53
Reducer : 352-216

} 4 : 1 : 1

Equipment : gravity-feed spraygun*
Spray coats : 2
Film thickness: 50 – 60 µm
Drying : 1h at 20° or
30 min. at 60°C

Alternative to 801-704 284-13, 284-90, 284-45

Topcoat

68-

Hardener: 922-138
Reducer : 352-216

} 4 : 1 : 1

Equipment : gravity-feed spraygun*
Spray coats : 1½
Film thickness: 40 – 60 µm
Drying : overnight air drying
16 h at 20°C or
30 min. 60°C

Remark

To cover the roughness of the shot blasted areas and achieve proper corrosion resistance the above mentioned film thickness needs to be achieved.

* = See product data sheet for other equipment.

Safety instructions

- It cannot be ruled out that this product contains particles < 0.1 µm.
- The products are suitable for professional use only.
- For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.