



Aluminium vehicles

CV 2

Application: Painting of Aluminium vehicles,

Substrates: Steel, galv. steel, stainless (Inox) steel, aluminium, coil-coated surfaces, plywood, GRP, SMC powder coating

Pre-treatment

Cleaning - Sanding - Cleaning (See Technical Information Sheet A 4)

Body filling

839-20 + 948-36; 100 : 3 Sanding with P80 / P150

Primer filler

283-1870

Activator : 352-235
Reducer : 352-216

} **2 : 1 + 10-20%**

Equipment : Gravity-feed spraygun*
Spray coats : 1½ – 2
Film thickness: **15 - 20 µm**
Flash-off : at least 30 min. at 20°C

Primer filler

284-90

Hardener:
922-180 PRO
Reducer : 352-216

} **3 : 1 + 30%**

Equipment : Gravity-feed spraygun *
Spray coats : **2**
Film thickness: **50 - 70 µm**
Flash-off : at least 60 min. at 20°C
30 min. at 60°C

Topcoat

68-

Hardener: 922-138
Reducer : 352-216

} **4 : 1 : 1**

Equipment : Gravity-feed spraygun*
Spray coats : 1½
Film thickness: **40 - 60 µm**
Drying : overnight air drying
(16 h at 20°C) or
30 min. at 60°C

* = See product data sheet for other equipment.

Safety instructions

- It cannot be ruled out that this product contains particles < 0.1 µm.
- The products are suitable for professional use only.
- For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.glasurit.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.