



Cab color change

CV 6

Application: Cab color change

Substrates: Old paintwork

Pre-treatment

Cleaning - Sanding – Cleaning

(See Technical Information Sheet A 4)

Adhesion promoter

285-0 CV

Hardener: 922-18 PRO
Reducer : 352-216

} **2 : 1 + 30%**

Equipment : gravity-feed spraygun*
Spray coats : 1
Film thickness: **approx. 20 - 25 µm**
Flash-off : at least 15 min. at 20°C
max. 2 h

Alternative to 285-0:

284-45 (see product data sheet)

Topcoat

68-

Hardener: 922-138
Reducer : 352-216

} **4 : 1 : 1**

Equipment : gravity-feed spraygun *
Spray coats : 1½
Film thickness: **40 - 60 µm**
Drying : overnight air drying
(16 h at 20°C) or
30 min. at 60°C
panel temp.

Or:

**Basecoat 90CV
(90-M4 CV)**

90 CV

93-E3 CV
stir in immediately

} **2 : 1**

Equipment : HVLP 1,5 mm*
2 ½ Spray coats
10 – 15 µm

1' one thin coherent spray coat (not hiding) flash off until matt
2' second coat wet, hiding, flash off until matt
3' ½ coat to match the effect, flash off until matt

Important

The basecoat must always be applied from the bottom to the top in horizontal stripes of approx. 1 metre width. For matching the effect distance of at least 50 cm.

Clear coat

924-68

Hardener: 922-138
Reducer : 352-345

} **3 : 1 : 1**
Mixing stick

Equipment : gravity-feed spraygun*
Spray coats : 1
Flash-off : 1½
Film thickness: **40 - 60 µm**
Drying : 30 min. at 60°C
or : 16 h at 20°C

* = See product data sheet for other equipment.

Safety instructions

- It cannot be ruled out that this product contains particles < 0.1 µm.
- The products are suitable for professional use only.
- For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

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