



# Chassis colour change

## CV 7

Application: Chassis colour change  
 Substrates: Old paintwork, Factory finish

Pre-treatment	Cleaning - Sanding - Cleaning (See Technical Information Sheet A 4)
Body filling	839-20 + 948-36; 100 : 3 Sanding with P80 / P150

Note	When you do not know how the original chassis paintwork will react to solvents, you should do a solvent resistance test using a cloth soaked in solvent to see if a reaction occurs.
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Adhesion promoter (not on bare metal)	<b>285-0 CV</b> Hardener: 922-18 PRO Reducer : 352-216	<b>2 : 1 + 30%</b>	Equipment : gravity-feed spraygun*
			Spray coats : 1 Film thickness: <b>approx. 20 - 25 µm</b> Flash-off : at least 15 min. at 20°C max 2 h

or

Adhesion promoter	Solvent-sensitive factory finish		
	<b>9-7</b> Reducer : 568-96	<b>4 : 1</b>	Equipment : gravity-feed spraygun* Spray coats : 1 Film thickness: <b>20 - 30 µm</b> Flash-off : at least 60 min. at 20°C 30 min. at 60°C

Topcoat	<b>68-</b> Hardener: 922-138 Reducer : 352-216	<b>4 : 1 : 1</b>	Equipment : gravity-feed spraygun * Spray coats : 1½ Film thickness: <b>40 - 60 µm</b> Drying : overnight air drying (16 h at 20°C) or 30 min. at 60°C
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\* = See product data sheet for other equipment.

Safety instructions	<ul style="list-style-type: none"> <li>It cannot be ruled out that this product contains particles &lt; 0.1 µm.</li> <li>The products are suitable for professional use only.</li> <li>For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.</li> </ul>
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