



Powder-coated profiles

CV8

Application: All kind of pre coated profiles and boxes

Substrates: powder coated substrates

Pre-treatment

Cleaning - Sanding - Cleaning (See Technical Information Sheet A 4)

Adhesion promoter

284-45

Hardener: 922-180 PRO

Reducer : 352-216

2:1+30%

Equipment : gravity-feed spraygun

Spray coats : 1

Film thickness: ca. 30 µm

Drying : at least 30 min. at 20°C

max 72h

Alternative product to 284-45:

285-0 CV (see product data sheet)

Topcoat

68-

Hardener: 922-138

Reducer: 352-216

- 4:1:1

Equipment : gravity-feed spraygun *

Spray coats : 1½

Film thickness: 40 - 60 μm

Drying : overnight air drying

(16h at 20°C) or 30 min.at 60°C

Safety instructions

- It cannot be ruled out that this product contains particles < 0.1 μm.
- The products are suitable for professional use only.
- For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

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^{* =} See product data sheet for other equipment.