



Powder-coated profiles

CV 8

Application: All kind of pre coated profiles and boxes

Substrates: powder coated substrates

Pre-treatment

Cleaning - Sanding - Cleaning (See Technical Information Sheet A 4)

Adhesion promoter

284-45

Hardener: 922-180 PRO
Reducer : 352-216

} **2 : 1 + 30%**

Equipment : gravity-feed spraygun
Spray coats : 1
Film thickness: **ca. 30 µm**
Drying : at least 30 min. at 20°C
max 72h

Alternative product to 284-45: **285-0 CV (see product data sheet)**

Topcoat

68-

Hardener: 922-138
Reducer : 352-216

} **4 : 1 : 1**

Equipment : gravity-feed spraygun *
Spray coats : 1½
Film thickness: **40 - 60 µm**
Drying : overnight air drying
(16h at 20°C) or
30 min. at 60°C

* = See product data sheet for other equipment.

Safety instructions

- It cannot be ruled out that this product contains particles < 0.1 µm.
- The products are suitable for professional use only.
- For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.