



Multi-colour painting

CV 9

Application: Sign writing, Multi-colour painting with 90CV or 68 Line and 568-17 CV Multi-Colour Additive

Substrates: CV primer filler / filler and old paintwork

Substrates

With adhesion promoter: Sanded, well-cured old paintwork
Without adhesion promoter: Dried undercoats (30 min. at 60°C or up to 16 h air-drying); when dried longer than this, the surfacer must be sanded with P 400 and cleaned with 541-5!

Adhesion promoter

285-0 CV
 Hardener: 922-16 PRO
 Reducer : 352-50

2 : 1 + 30%

Equipment : gravity-feed spraygun*
 Spray coats : 1
 Film thickness : **approx. 20 - 25 µm**
 Flash-off : at least 15 min. at 20°C max. 2 h

Topcoat

68- **
 Hardener: 922-138 or 922-136
 Reducer : 568-17

4 : 1 : 1

Equipment : gravity-feed spraygun*
 Spray coats : **1½ - 2**
 Film thickness: **40 - 60 µm**
 Tape resistant: after 2 h at 20°C
 Potlife max. 30 min.

**after 16h airdrying use adhesion promoter 285-0 CV!

Alternative:
Basecoat 90CV (90-M4 CV)

90 CV
 93-E3 CV
 stir in immediately

2 : 1

Equipment : HVLP 1,5 mm*
 2 ½ Spray coats
10 - 15 µm

1' one thin coherent spray coat (not hiding) flash off until matt
 2' second coat wet, hiding, flash off until matt
 3' ½ coat to match the effect, flash off until matt

Clear coat

924-68
 Hardener: 922-138
 Reducer : 352-345

3 : 1 : 1

Equipment : gravity-feed spraygun*
 Spray coats : **1½**
 Film thickness: **40 - 60 µm**
 Drying : 30 min. at 60°C
 or : 16 h at 20°C

* = See product data sheet for other equipment.

Safety instructions

- It cannot be ruled out that this product contains particles < 0.1 µm.
- The products are suitable for professional use only.
- For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.