



Repair

CV Race 2

Application: Repainting of boxes and busses
 Substrates: Steel, galv. steel, stainless (Inox) steel, powder-/ coil-coated surfaces, plywood, GRP, SMC,

Pre-treatment

Cleaning - Sanding - Cleaning (See Technical Information Sheet A 4)

Body filling

839-20 + 948-36; 100 : 3

Sanding with P80 / P150

Primer filler

284-90

hardener: 922-180PRO
 Reducer : 352-91 CV

3 : 1 + 30%

Equipment : gravity-feed spraygun*
 Spray coats : 1½
 Film thickness: 50 - 60 µm
 Flash-off : at least 60 min. at 20°C

Topcoat

68-

hardener : 922-136
 reducer : 568-17
 Potlife max 30 min.

4 : 1 : 1

Equipment : gravity-feed spraygun*
 Spray coats : 1½
 Film thickness: 40 - 60 µm
 Drying : air drying

* = See product data sheet for other equipment

Remark

The area that has to be painted should not exceed 3m².

Safety instructions

- It cannot be ruled out that this product contains particles < 0.1 µm.
- The products are suitable for professional use only.
- For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.