

523-15E Eco Balance

# G / Z

Glasurit® Racing Additive



01/2018

**Application:** Drying accelerator for Glasurit VOC clear 923-610E Eco Balance on vertical surfaces.

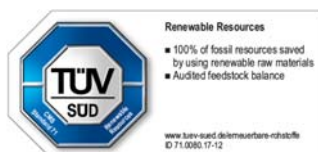
**Properties:** 523-15E Eco Balance increases the chemical reactivity of the products in which it is used, allowing shorter waiting times before sanding, polishing operations or reassembly can be started. 523-15E Eco Balance is particularly suited for body shops that, in order to save energy, bake the applied clear at panel temperatures below 60°C. 523-15E Eco Balance is particularly suitable for small repairs. Improves surface drying and curing performance as well as tape resistance

|  |                                                                            |                                                                                                                                                                        |
|--|----------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  | <b>Mixing ratio</b>                                                        | <b>3 : 1 : 1</b><br>100% by vol. 923-610E Eco Balance<br>33% by vol. 929-61E Eco Balance<br>33% by vol. 523-15E Eco Balance<br>Mix well and strain before application. |
|  | <b>Spray viscosity</b><br>DIN 4 at 20°C                                    | 18 – 21 s                                                                                                                                                              |
|  | <b>Gravity cup</b><br><b>Spraying pressure</b>                             | Refer to the technical data sheet of the product in which 523-15E Eco Balance is used.                                                                                 |
|  | <b>Number of spraycoats</b>                                                | 1 ½, without intermediate flash off<br>2, app. 3 min. intermediate flash off between the application of two spraycoats<br><b>Film thickness:</b><br>40 - 60 µm         |
|  | <b>Drying at 60 °C</b><br><b>Drying at 40 °C</b><br><b>Drying at 20 °C</b> | <b>923-610E Eco Balance</b><br>10 – 15 min., improved polish ability<br>30 min.<br>3 – 4 h                                                                             |

### Safety advice:

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.



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