

523-65E Eco Balance

G / Z

Glasurit® Air-Drying Additive



01/2018

Application: Additive for accelerated air drying of Glasurit® 923-610E Eco Balance on vertical and horizontal surfaces. Using 523-65 Eco Balance will allow for a dust-free surface more quickly. Sandability, polish ability and readiness for assembly will be significantly improved. 523-65E Eco Balance is particularly suited for body shops who want to save energy and dry the clearcoat at a panel temperature below 60°C. 523-65E Eco Balance can help to reduce the occupation times of the combi-booth and drying oven. 523-65E Eco Balance is particularly suited for small repairs.

Properties: Shorter drying time at room temperature
Improved surface drying, curing and polish ability

	Mixing ratio	3 : 1 : 1		
		100 Vol. %	923-610E Eco Balance	
		33 Vol. %	929-61E Eco Balance	
		33 Vol. %	523-65E Eco Balance	
	Spray viscosity DIN 4 at 20°C	18 – 21 s	Potlife 20 °C:	15 – 60 min
	Gravity cup Spraying pressure	Refer to the technical data sheet of the product in which 523-65E Eco Balance is used.		
	Number of spraycoats	1 ½ without intermediate flash-off time	Film thickness	approx. 50 µm
	Drying		20° C	40° C
		923-610E Eco Balance		60° C
		Dust-free after	20 – 30 min *	10 – 15 min
		Polish able after	2 – 3 h	1 h **
				< 10 min
				1 h **
		*Spray booth in circulating air mode		
		**Waiting time at room temperature after surface drying in the oven		

Safety advice:

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.



The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at <http://techinfo.glasurit.com> or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.