

923-610E Eco Balance

G / C



Glasurit® HS Clear fast-drying VOC

01/2018

Application: HS Clear for 90 Line basecoats. For universal application in quick repair jobs on single panels up to a complete car side.

Properties: Fast drying, excellent polishing behavior.

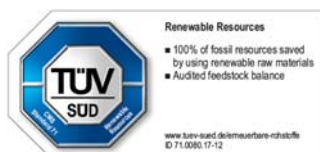
	Mixing ratio	3 : 1 : 1 100 % by vol. 923-610E Eco Balance 33 % by vol. 929-61E Eco Balance 33 % by vol. 523-15E Eco Balance
	Mixing ratio	Drying at 20 °C 3 : 1 : 1 100 % by vol. 923-610E Eco Balance 33 % by vol. 929-61E Eco Balance 33 % by vol. 523-65E Eco Balance
	Spray viscosity DIN 4 at 20 °C	18 – 21 s Potlife at 20 °C: 45 min.
	Gravity cup Spraying pressure	Compliant gravity-feed spray gun: 1.3 – 1.4 mm 2.0 bar HVLG-gravity-feed spray gun: 1.3 mm 2.0 – 3.0 bar, 0.7 bar at the nozzle
	Number of spraycoats	1 ½ without intermediate flash off 2 app. 3 min. intermediate flash off between the application of two spraycoats Film thickness 40 - 60 µm
	Drying at 60 °C Drying at 40 °C Drying at 20 °C	10 – 15 min. at panel temperature * 30 – 45 min. at panel temperature * 2 – 3 h with 523-65E Eco Balance Glasurit Air-Drying Additive * Drying times can be influenced by the selection of hardener, reducer and application. 523-15E Eco Balance Glasurit Racing Additive can reduce drying times.
	Infrared (short wave)	10 min.

Safety advice:

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

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2004/42/IIIB(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready to use form is max 420 g/litre of VOC.
The VOC content of this product is 419 g/litre.



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