



SYSTEM INFORMATION

Blend-in repair

Glasurit® 90 – Porsche chrome blue / silver liquid metal

Properties: Special blend-in system for repairing a Porsche 918 Spyder in chrome blue and silver (liquid metal).

Prefer to blend into the adjacent panel(s) because a cosmetic damage repair of these specific colours might cause a deviation in the finish colour.

Glasurit® 700-1 Cleaner	 1x	Filler area	 P500 / P1500
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Sand filler area with P500. Then use P1000 or P1500 to make the sanding scratches less profound.



Blending area	 P1500 dry	Glasurit® 700-1 Cleaner	 1x
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Alternatively to manual sanding, you can also use an orbital sander.

Glasurit® 90-M50 Blending Clear	 2:1 93-E3	 HVLP 1.3 mm 2.0 bar	 1 coat	 Flash off until matt
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Mask the adjacent panel before applying Glasurit® 90-M50 Blending Clear.



The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these statements do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.glasurit.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.



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Glasurit® 90-liquid metal Basecoat	 2:1 93-E3	 HVLP 1.3 mm 2.0 bar	 1 coat	 Flash off until matt
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Remove the masking material from the adjacent panel once Glasurit® 90-M50 Blending Clear has flashed off.



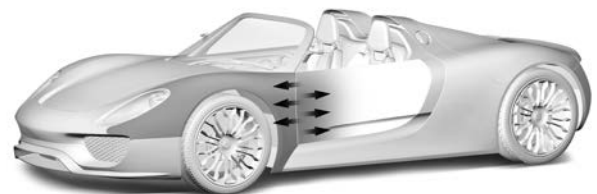
Glasurit® 90-M50 Blending Clear	 2:1 93-E3	 HVLP 1.3 mm 2.0 bar	 1 coat
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Apply Glasurit® 90-M50 Blending Clear to the blending area (in this example the driver's door). Glasurit® 90-M50 Blending Clear should be wet when applying the basecoat on top.



Glasurit® 90-liquid metal Basecoat	 2:1 93-E3	 HVLP 1.3 mm 1.5 bar	 1 coat fading out into the surrounding area
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Starting from the transition area (panel to be repaired – adjacent panel), apply the basecoat by fading out into both directions.



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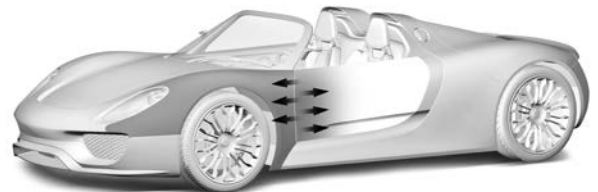
Glasurit® 90-liquid metal Basecoat	 2:1 93-E3	 HVLP 1.3 mm 2.0 bar	 1 coat	 Flash off until matt
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Apply a full spraycoat that is not too wet to the panel to be repaired to achieve coverage and to match the colour.



Glasurit® 90-liquid metal Basecoat	 2:1 93-E3	 HVLP 1.3 mm 0.8-1.5 bar	 1/2 coat, fading out into the surrounding area
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To match the colour, blend into both directions starting from the transition area (panel to be repaired – adjacent panel).



Glasurit® 90-liquid metal Basecoat	 2:1 93-E3	 HVLP 1.3 mm 2.0 bar	 ½ coat
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The first half coat helps to create a uniform colour effect.



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To match the effect, blend into both directions starting from the transition area (panel to be repaired – adjacent panel).



Glasurit® 90-liquid metal Basecoat	 2:1 93-E3	 HVLP 1.3 mm 2.0 bar	 ½ coat., fading out into the surrounding area
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Apply another half coat to the panel to be repaired and lightly blend into the adjacent panel.



Glasurit® 923-447 HS VOC Clear, scratch-resistant	 2:1+10% mixing stick	 HVLP 1.3 mm 2.0-3.0 bar	 1 coat stopping at the edge and then 1 full coat	 30 min. at 60°C
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