

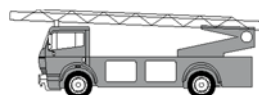


# TECHNICAL INFORMATION

## 568-405 Glasurit CV Texture Additive

# Z

### Range of application:



all applications, structure effect

### Performance:

- suitable on all Glasurit CV primer filler and filler
- suitable for large areas / surfaces
- different structure effects can be achieved

### Special remarks:

It cannot be ruled out that this product contains particles < 0.1 µm  
The products are suitable for professional use only.

### Substrates:

- = very well suited
- = well suited
- = suited in some cases

Steel	Galvanized steel	Stainless steel	Aluminium	Anodized Aluminium	GRP / SMC	PP-EPDM	Glasurit CV - Primer	Glasurit CV - Primer Filler / Filler ●●	Powder coating	Coil-Coating	Plywood	Wood	OEM-PAint work	old paint work
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### Remarks:

The substrate should be clean, free of dust, rust, oil and grease  
Find addition information in the technical data sheet of the top coat



### Painting process

**Spreading rate** ≈ 536 m<sup>2</sup> / l / 1µm

**Solid content** ≈ 74 %

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### Pre mix

Mixing according to mixing formula or mix line 68 : 568-405 in ratio 1:1



### Mixing ratio

4 : 1 : 1 by volume



### Hardeners

922-138, 922-136 or 922-139



### Reducer

352-91 CV, normal	15 - 20°C
<b>352-216, slow</b>	<b>20 - 25°C</b>
352-345, very slow	25 - 30°C



### Viscosity DIN 4 / 20° C

18 - 22 s. DIN 4 **Potlife 20 °C** 2 h

Application parameter		Compliant - gravity feed cup	HVLP - Spray gun	Suction cup	Airless/ Airmix	Pressure pot Dble.-Memb. Pump
Atomization pressure	bar	2.2 - 2,5	2	2.5	-	2.5
Paint pressure	bar	-	-	-	-	0.8 - 1.5
Nozzle size	mm	1.4	1.5	1.7	-	1.0 - 1.1
Voltage	kV	-	-	-	-	-
Elect. Resistance	Ω	-	-	-	-	-
Spray coats		1 ½	1 ½	1 ½	-	1 ½
Flash - off	min.	without	without	without		without
Filmbuild	µm	40 - 60				



### Drying



### Over-coatable

min max



### Tack-free



### Ready for masking



### Ready to assemble



### Sandable

Object temp.	20°C	16 h	2.5 h	16 h	12 h	16 h
Object temp.	60°C	30 min.	30 min.	30 min.	30 min.	30 min.

### Remarks



Mixing ratio for 68 Line and 568-405: max. 1 : 1.  
Addition of 568-405: See also 68 Line mixing formulas.