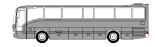
284-45

284-45 High build



Application:





busses, plastic painting, cabs (color change), boxes, daylight fluoroscent paint

Key Features:

- 284-45 white (greyshade 08)
- · good adhesion to various plastics
- · brilliant top coat appearance
- good leveling
- filler for daylight fluorocent paint and for 2 step colors
- tintable
- · overcoatable with Glasurit topcoat Line 58, 68, 55

Remarks:

The substrate should be clean, free of dust, rust, oil and grease.

Substrates									Filler						
 = Very well suited = well suited = suited in some cases 	Steel	Galvanized steel	Staineless steel	Aluminium	Anodized Aluminium	• GRP / SMC	• PP-EPDM	• Glasurit CV - Primer	Glasurit CV - Primer F/ Filler	Powder coating	• Coil-coating	• Plywood	poo _M	OEM-Paintwork	Old paint work

Safety advice:

2004/42/IIB (c I)(540)456: The EU limit value for this product (product category: IIB.c I) in ready to use form is max. 540 g/l. The VOC content of this product is 456 g/l. It cannot be ruled out that this product contains particles < $0.1 \mu m$ The products are suitable for professional use only

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.glasurit.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed. BASF Coatings GmbH - Automotive Refinish Coatings Solutions Europe - Glasuritstrasse 1 - 48165 Münster - Germany

284-45

284-45 High build





Mixing Ratio

2:1 + 10 % by volume



Hardener

922-180 Pro



Reducer

352-320, -330



Spray viscosity at 20°C

DIN 4: 21 s

Potlife at 20°C

1.5 h

Application:	» *	Compliant - gravity feed cup	HVLP sp gun	. 101 200	tion cup	Airless/ Airmix	Pressure pot dblpump
Application pressure	bar	2.2-2.5	2	2.	5	2	2.5
Nozzle pressure	bar						0.8-1.5
Material pressure	bar					120-150	
Nozzle size		1.4-1.6	1.5	1.	7 (0.28-0.33	1-1.1
Voltage	kV					50-80	
Elect. Resistance	Ω					600-800	
Number of coats		3-4	3-4	3-	4	3-4	3-4
Flash off at 20°C	min	10-15	10-15	10-	15	10-15	10-15
Film thickness	μm	100-150					

Safety advice:

2004/42/IIB (c I)(540)456: The EU limit value for this product (product category: IIB.c I) in ready to use form is max. 540 g/l. The VOC content of this product is 456 g/l.

It cannot be ruled out that this product contains particles < $0.1 \mu m$

The products are suitable for professional use only

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.glasurit.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed. BASF Coatings GmbH - Automotive Refinish Coatings Solutions Europe - Glasuritstrasse 1 - 48165 Münster - Germany

284-45

284-45 High build



\bigcirc	Drying	Overco	atable	Tack-free	Ready for masking	Ready to assemble	Sandable	
		Min.	Max.					
	Object Temp. 20°C	60 min	72 h	2 h	16 h	16 h	16 h	
	Object Temp. 60°C	30 min		30 min	30 min	30 min	45 min	

Remark

Can be tinted by adding up to 10% of 68 line topcoat.

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

Safety advice:

2004/42/IIB (c I)(540)456: The EU limit value for this product (product category: IIB.c I) in ready to use form is max. 540 g/l. The VOC content of this product is 456 g/l. It cannot be ruled out that this product contains particles < 0.1 μ m The products are suitable for professional use only

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.glasurit.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.