

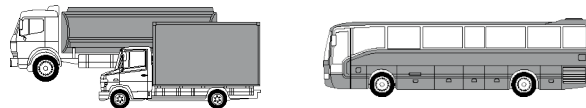
# 839-15

839-15 Variant with 284-13



A brand of BASF –  
We create chemistry

**Application:**



all applications

**Key Features:**

- fast sandable
- good filling properties
- high flexible alignment for welding seams

**Remarks:**

The substrate should be clean, free of dust, rust, oil and grease.  
On zinc, before body-filling, 284-13 CV primer filler (20 - 25 µm, 20 min. 60°C) must be applied as adhesion promoter. Or see variant with EP 801-705.

Substrates	Steel	Galvanized steel	Stainless steel	Aluminium	Anodized Aluminium	GRP / SMC	PP-EPDM	Glasurit CV - Primer	Glasurit CV - Primer Filler / Filler	Powder coating	Coil-coating	Plywood	Wood	OEM-Paintwork	Old paint work
●● = Very well suited	●●			●●		●			●	●	●	●	●●	●	●
● = well suited															
○ = suited in some cases															



**Mixing Ratio**

100 : 3 % by weight

**Potlife at 20°C**

4 min

**Safety advice:**

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

**2004/42/IIIB (b)(250)219:** The EU limit value for this product (product category: IIB.b) in ready to use form is max. 250 g/l. The VOC content of this product is 219 g/l.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at [www.glasurit.com](http://www.glasurit.com) or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

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**Drying**

**Overcoatable**

**Tack-free**

**Ready for masking**

**Ready to assemble**

**Sandable**

Min.      Max.

**Object Temp. 20°C**

30 min

**Remark**

Can be sanded after 30 min.  
Highly flexible product, for example for weld seams on tankers.  
Do not use on wash primer or acid-pre-treated surfaces!

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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