

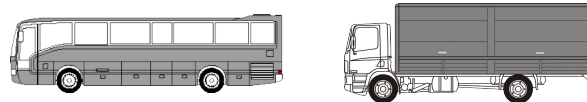
283-1870

CV-Multi-Wash, beige



A brand of BASF –
We create chemistry

Application:



busses, fire-fighting vehicle, boxes (aluminum), boxes, bulk loading vehicles (aluminum)

Key Features:

- good levelling and flow
- suitable for large surfaces
- quick drying
- excellent corrosion protection
- tintable with max. 3% 568-408
- 2-layer system with topcoat 68 line
- 3-layer system i. e. with 284-30, -45, -90

Remarks:

The substrate should be clean, free of dust, rust, oil and grease.
The pre-treated metallic surface must be coated on the same day to prevent renewed oxidation.

Substrates

- = Very well suited
- = well suited
- = suited in some cases

Steel	Galvanized steel	Stainless steel	Aluminium	Anodized Aluminium	GRP / SMC	PP-EPDM	Glasurit CV - Primer	Glasurit CV - Primer Filler / Filler	Powder coating	Coil-coating	Plywood	Wood	OEM-Paintwork	Old paint work
●●	●●	●●	●●	●	○				○	○			○	○



Spreading rate 190 m²/l at 1 µm

Solid Content ~ 34 % (RFU~22%)

Safety advice:

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

2004/42/IIIB (c III)(780)729: The EU limit value for this product (product category: IIB.c III) in ready to use form is max. 780 g/l. The VOC content of this product is 729 g/l.





The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.glasurit.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.






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	Mixing Ratio	2:1 + 10 - 20 % by volume
	Hardener	352-235, -228
	Reducer	352-320, -330
	Spray viscosity at 20°C	DIN 4: 22-26 s
	Potlife at 20°C	8 h

Application:		Compliant - gravity feed cup		HVLV spray gun		Suction cup		Airless/ Airmix		Pressure pot dbl.-pump
Application pressure	bar	2.2-2.5	2	2.5	2	2.5	120-150	0.8-1.5	2.5	
Nozzle pressure	bar									
Nozzle size		1.4-1.8	1.5-1.7	1.6	0.23	0.8-1.1				
Number of coats		1.5-2.5	1.5-2.5	1.5-2.5	1.5-2	1.5-2				
Flash off at 20°C	min	until mat	until mat	until mat	until mat	until mat				
Film thickness	µm	15-25*								

	Drying	Overcoatable	Tack-free	Ready for masking	Ready to assemble	Sandable
		Min. Max.				
	Object Temp. 20°C	30 min 8 h				
	Object Temp. 60°C	10 min				

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Remark

Do not overcoat 283-1870 directly with polyester- or epoxy-products, basecoat 90 CV PLUS line or 55 line.

* 1,5 - 2 coats (15-20 µm) for 3-layer system or 2 - 2,5 spray coats (20-25 µm) for 2-layer system with topcoat 68 line.

Apply filler or topcoat within one working day (8 hours). 352-228 only suitable for repair and small parts. Do not use on blasted substrates. On anodized alu & hot-dip galvanized steel, adhesion must be tested beforehand.

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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