

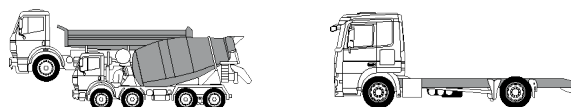
# 284-13

284-13 Variant with 568-17



A brand of BASF –  
We create chemistry

**Application:**



chassis painting, container, construction machinery (steel), steel and galvanized steel spare parts

**Remarks:**

The substrate should be clean, free of dust, rust, oil and grease.  
Aluminum-Chassis have to be primed with a suitable primer.  
Use adhesion promoter 285-0CV after 8 h at 20°C or oven drying.

**Substrates**

- = Very well suited
- = well suited
- = suited in some cases

●●	Steel	●	Galvanized steel	●	Stainless steel	○	Aluminium	○	Anodized Aluminium	●●	GRP / SMC	○	PP-EPDM	●●	Glasurit CV - Primer	○	Glasurit CV - Primer Filler / Filler	●	Powder coating	●	Coil-coating	●●	Plywood	●●	Wood	●	OEM-Paintwork	●●	Old paint work
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**Safety advice:**

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

**2004/42/IIIB (c I)(540)508:** The EU limit value for this product (product category: IIB.c I) in ready to use form is max. 540 g/l. The VOC content of this product is 508 g/l.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at [www.glasurit.com](http://www.glasurit.com) or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

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**Pre Mix**

Premix 568-17 and reducer 1:1.  
Replace max. 50% of the used reducer with 568-17.



**Mixing Ratio**

4 : 1 : 1 by volume



**Hardener**

922-18 Pro, -16 Pro



**Reducer**

352-320, -330, -340, -310, 568-17



**Spray viscosity at 20°C**

DIN 4: 25 s

**Potlife at 20°C**

30 min

Application:		Compliant - gravity feed cup	HVLV spray gun	Suction cup	Airless/ Airmix	Pressure pot dbl.-pump
<b>Application pressure</b>	bar	2.2-2.5	2	2.5		2.5
<b>Material pressure</b>	bar					0.8-1.5
<b>Nozzle size</b>		1.4	1.5	1.7		1-1.1
<b>Number of coats</b>		1.5	1.5	1.5		1.5
<b>Flash off at 20°C</b>	min	without	without	without		without
<b>Film thickness</b>	µm	40-60				

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## Drying

## Overcoatable

## Tack-free

## Ready for masking

## Ready to assemble

## Sandable

Object Temp. 20°C	Overcoatable		Tack-free	Ready for masking	Ready to assemble
	Min.	Max.			
	30 min	8 h	30 min	30 min	30 min

## Remark

To plasticize the product, see variant with 522-111 softface additive.  
 Can be overcoated with CV topcoats of Lines 68, 58, 55.  
 For tinting see variant with CV Primer Tinting Paste 568-408.  
 Mixing ratio 5:1:1 see variant for rough-blasted substrates.  
 On hot-dip galvanized steel, adhesion must be tested beforehand.  
 The area to be painted should not exceed 3 m<sup>2</sup>.

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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