

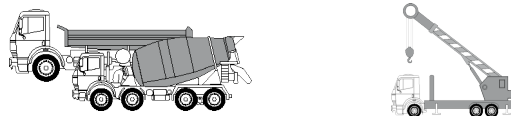


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# 568-M 135

568-M 135 / 68-line variant with 568-412

**Application:**



**Key Features:**

- Improves sagging resistance of line 68 on objects with difficult geometry
- Better edge covering on sharp edges / screws / rivets etc
- Good levelling and topcoat finish

**Remarks:**

The substrate should be clean, free of dust, rust, oil and grease.

**Substrates**

- = Very well suited
- = well suited
- = suited in some cases

Steel	Galvanized steel	Stainless steel	Aluminium	Anodized Aluminium	GRP / SMC	PP-EPDM	Glasurit CV - Primer	Glasurit CV - Primer Filler / Filler	Powder coating	Coil-coating	Plywood	Wood	OEM-Paintwork	Old paint work
								●●						



**Mixing Ratio**

4 : 1 : 1 by volume



**Hardener**

922-138, -136, -139



**Reducer**

568-412

**Safety advice:**

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

**2004/42/IIIB (d)(420)419:** The EU limit value for this product (product category: IIB.d) in ready to use form is max. 420 g/l. The VOC content of this product is 419 g/l.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at [www.glasurit.com](http://www.glasurit.com) or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

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**Drying**

	<b>Overcoatable</b>		<b>Tack-free</b>	<b>Ready for masking</b>	<b>Ready to assemble</b>	<b>Sandable</b>
	Min.	Max.				
<b>Object Temp. 20°C</b>		16 h	2.5 h	16 h	12 h	16 h
<b>Object Temp. 60°C</b>	30 min		30 min	30 min	30 min	30 min

**Remark**

Line 68 with 568-412 is due to its slow evaporation rate suitable for large areas and vehicles, at higher temperatures 922-139 is recommended. For colors with less performance regarding edge covering apply one thin but covered spray coat, follow flash off time and a second spray coat. Follow recommended grey shade for colors to be applied.

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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