

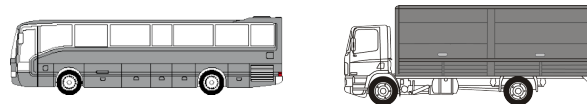
# 284-30

CV RATIO-TRUCK Sanding Filler, light grey



A brand of BASF –  
We create chemistry

**Application:**



busses, cabs (refurbishing), boxes, busses (repair)

**Key Features:**

- suitable on all Glasurit CV primer filler and filler
- suitable on all Glasurit CV primer
- good filling properties
- outstanding application characteristics
- excellent sandable
- tintable
- suitable for large areas / surfaces

**Remarks:**

The substrate should be clean, free of dust, rust, oil and grease

- 352-216, slow 15 - 25°C
- 352-345, very slow 25 - 30°C

**Substrates**

- = Very well suited
- = well suited
- = suited in some cases

Steel	Galvanized steel	Stainless steel	Aluminium	Anodized Aluminium	GRP / SMC	PP-EPDM	Glasurit CV - Primer	Glasurit CV - Primer Filler / Filler	Powder coating	coil-coating	Plywood	Wood	OEM-Paintwork	old paint work
●●	●●	●●	●●	●●	●●	●●	●●	●●	●●	●●	●●	●●	●●	●●



**Spreading rate** 426 m<sup>2</sup>/l at 1 µm

**Solid Content** ~ 75 % (RFU~64%)

**Safety advice:**

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

**2004/42/IIIB (c I)(540)517:** The EU limit value for this product (product category: IIB.c I) in ready to use form is max. 540 g/l. The VOC content of this product is 517 g/l.





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	<b>Mixing Ratio</b>	4 : 1 : 1 by Volume
	<b>Hardener</b>	922-18 Pro, -16 Pro
	<b>Reducer</b>	352-216, -345
	<b>Spray viscosity at 20°C</b>	DIN 4: 18-22 s
	<b>Potlife at 20°C</b>	2 h

Application:		<b>Compliant - gravity feed cup</b>		<b>HVLV spray gun</b>		<b>Suction cup</b>		<b>Airless/ Airmix</b>		<b>Pressure pot dbl.-pump</b>
<b>Application pressure</b>	<b>bar</b>	2.2-2.5	2	2.5	2	2.5				
<b>Nozzle pressure</b>	<b>bar</b>						120-150		0.8-1.5	
<b>Nozzle size</b>		1.6-1.8	1.7	1.7			0.28-0.33		1-1.1	
<b>Voltage</b>	<b>kV</b>						50-80			
<b>Elect. Resistance</b>	<b>Ω</b>						1700-2000			
<b>Number of coats</b>		2	2	2	2	2	2		2	
<b>Flash off at 20°C</b>	<b>min</b>	10-15	10-15	10-15	10-15	10-15	10-15		10-15	
<b>Film thickness</b>	<b>µm</b>	70-90								

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**Drying**

	<b>Overcoatable</b>		<b>Tack-free</b>	<b>Ready for masking</b>	<b>Ready to assemble</b>	<b>Sandable</b>
	Min.	Max.				
<b>Object Temp. 20 °C</b>		72 h	2 h	16 h	16 h	16 h
<b>Object Temp. 60 °C</b>			45 min	45 min	45 min	45 min

**Remark**

Dry sanding after 16 h at 20°C or 45 min. at 60°C.  
 Can be tinted by adding up to 10% of 68 Line Topcoat  
 To plasticize the product, mix it 4 : 1 by volume with 522-111 Softface Additive before adding hardener.  
 For tinting with CV Primer Tinting Paste 568-408 see variant.  
 \*Sanded areas have to be overcoated within 72h with 68 Line, within one working day with 55 Line, otherwise the adhesion promoter 285-0 CV has to be used.

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