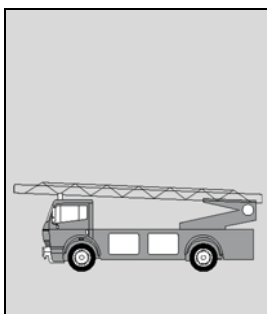




Textured Paint (fire fighting trucks) CV 12



Application: Painting of high performance vehicles like: fire fighting trucks with textured paint,

Substrates: PU-Primer Filler or PU-Filler

Pre-treatment

Cleaning - Sanding - Cleaning (See Technical Information Sheet A 4)

Primer

283-6150

Hardener: 352-235
Reducer : 352-216 } **2 : 1 + 10%**

Equipment : Gravity-feed spraygun*
Spray coats : **2**
Film thickness: **12 - 15 µm**
Flash off : at least 20 – 30at 20°C
max. 8h 20°C

Primer filler

284-90

Hardener: 922-180 PRO
Reducer : 352-216 } **3 : 1 +30%**

Equipment : Gravity-feed spraygun*
Spray coats : **2**
Film thickness: **50 - 70µm**
Flash off : 30 min.at 60°C or
1h at 20°C

Textured Filler

Pre-mix 284-99 with topcoat 68 line before adding hardener (90:10), same color

284-99

Hardener: 922-138
Reducer : - } **8 : 1**

Equipment : Pressure Pot*
Spray coats : **1 - 2**
Nozzle : 1,6 – 2,5 mm
Material-
Pressure : ~ 1,0 - 1,5 bar
Atomisation-
Pressure : ~ 0,5 - 1,5 bar
Flash off : 60 min. 20°C or
30 min..at 60°C

Topcoat

68-

Hardener: 922-138
Reducer : 352-216 } **4 : 1 : 0,5-1**

Equipment : Gravity-feed spraygun*
Spray coats : **1½**
Film thickness: **40 - 60 µm**
Drying : overnight air drying or
30 min.at60°C
panel temp.

* = See product data sheet for other equipment

Remarks:

284-99 needs to be prepared 90:10 with topcoat 68 Line before application. For colors with less hiding power: recommended to add reducer to 284-99 and pre-spray one or two coats flat, without textured effect (RP 1,4mm), afterwards use 284-99 (8:1) as textured filler + topcoat 68 line.

Safety instructions

- It cannot be ruled out that this product contains particles < 0.1 µm.
- The products are suitable for professional use only.
- For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

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