



Cab color change

CV 5

Application: Cab color change

Substrates: Old paintwork

Pre-treatment

Cleaning - Sanding – Cleaning

(See Technical Information Sheet A 4)

Adhesion promoter

285-0 CV

Hardener: 922-18 PRO
Reducer : 352-216

2 : 1 + 30%

Equipment : gravity-feed spraygun*
Spray coats : 1
Film thickness: **approx. 20 - 25 µm**
Flash-off : at least 15 min. at 20°C
max. 2 h

Alternative to 285-0 CV:

284-45 (see product data sheet)

Topcoat

68-

Hardener: 922-138
Reducer : 352-216

4 : 1 : 1

Equipment : gravity-feed spraygun*
Spray coats : 1½
Film thickness: **40 - 60 µm**
Drying : overnight air drying
(16 h at 20°C) or
30 min. at 60°C
panel temp.

* = See product data sheet for other equipment.

Safety instructions

- It cannot be ruled out that this product contains particles < 0.1 µm.
- The products are suitable for professional use only.
- For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

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