



Multi-colour painting

CV 8

Application: Sign writing, Multi-colour painting with 68 Line and 568-17 CV Multi-Colour Additive

Substrates: CV primer filler / filler and old paintwork

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With adhesion promoter: Sanded, well-cured old paintwork

Without adhesion promoter: Dried undercoats (30 min. at 60°C or up to 16 h air-drying); when dried longer than this, the surfacer must be sanded with P 400 and cleaned with 541-5!

Adhesion promoter

285-0 CV

Hardener: 922-16 PRO
Reducer : 352-50

2 : 1 + 30%

Equipment : gravity-feed spraygun*
Spray coats : 1
Film thickness : **approx. 20 - 25 µm**
Flash-off : at least 15 min. at 20°C max. 2 h

Topcoat

68- **

Hardener: 922-138 or 922-136
Reducer : 568-17

4 : 1 : 1

Equipment : gravity-feed spraygun*
Spray coats : **1½ - 2**
Film thickness: **40 - 60 µm**
Tape resistant: after 2 h at 20°C
Potlife max. 30 min.

****after 16h airdrying use adhesion promoter 285-0 CV!**

* = See product data sheet for other equipment.

Safety instructions

- It cannot be ruled out that this product contains particles < 0.1 µm.
- The products are suitable for professional use only.
- For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

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