



Repair

CV Race 1

Application: Chassis painting with 2K Chassissurfacer

Substrates: Steel, aluminium

Pre-treatment : **Cleaning – sanding - cleaning** (See Technical Information Sheet A 4)

Body filling : **839-20 + 948-36; 100 : 3** **Sanding with P80 / P150**

Primer only for aluminium	283-6150	} 2 : 1 + 10%	Equipment : gravity-feed spraygun*
	Activator : 352-228 Reducer : 352-50**		Spray coats : 1½ Film thickness: 12 - 15 µm Flash-off : at least 20 - 30 at 20°C max 8 h at 20°C

Chassissurfacer	284-13	} 4 : 1 : 0.5:0.5	Equipment : gravity-feed spraygun*
	Hardener: 922-18PRO Additive : 568-17 Reducer : 352-50**		Spray coats : 2 Film thickness: 60 - 70 µm Flash-off : at least 30 min. at 20°C

Topcoat	68-	} 4 : 1 : 1	Equipment : gravity-feed spraygun
	Hardener: 922-136 reducer : 568-17 Potlife max 30 min.		Spray coats : 1½ Film thickness: 40 - 60 µm Drying : air drying

* = See product data sheet for other equipment.

**= Depending on size, object and ambient temperature

Remark

The area that has to be painted should not exceed 3m².

<u>Safety instructions</u>	<ul style="list-style-type: none"> • It cannot be ruled out that this product contains particles < 0.1 µm. • The products are suitable for professional use only. • For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.
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