



# Repair

# CV Race 3

Application: Repainting of boxes and busses,

Substrates: Aluminium vehicles, hang-on parts made of steel or galvanised steel

Pre-treatment

Cleaning - Sanding - Cleaning (See Technical Information Sheet A 4)

Body filling

839-20 + 948-36; 100 : 3

Sanding with P80 / P150

Primer filler

**283-1870**

Activator: 352-228\*\*

Reducer: 352-216

2 : 1 + 10-20%

Equipment : gravity feed spraygun\*

Spray coats : 2 – 2½

Film thickness: 20 - 25 µm

Flash-off : at least 15 min. at 20°C  
max. 8 h at 20°C

Topcoat

**68-**

hardener : 922-136

reducer : 568-17

Potlife max 30 min.

4 : 1 : 1

Equipment : gravity feed spraygun\*

Spray coats : 1½

Film thickness: 40 - 60 µm

Drying : air drying

\* = See product data sheet for other equipment.

\*\*= Depending on size, object and ambient temperature

**The area that has to be painted should exceed 3m².**

Safety instructions

- It cannot be ruled out that this product contains particles < 0.1 µm.
- The products are suitable for professional use only.
- For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.