

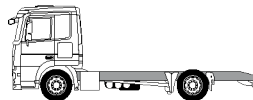


A brand of BASF –
We create chemistry

1109-1240/4

1109-1240/4 Variant Stone Chip protection

Application:



stone guard

Key Features:

- can be used on all Glasurit PU and EP CV primer fillers and fillers
- high flexible
- outstanding application characteristics

Remarks:

The substrate should be clean, free of dust, rust, oil and grease.

Substrates

- = Very well suited
- = well suited
- = suited in some cases

Steel	Galvanized steel	Stainless steel	Aluminium	Anodized Aluminium	GRP / SMC	PP-EPDM	Glasurit CV - Primer	Glasurit CV - Primer Filler / Filler	Powder coating	Coil-coating	Plywood	Wood	OEM-Paintwork	Old paint work
								●●					●●	●●

Handling



Protect from frost.



Mixing Ratio

max. 5% DE-water

Safety advice:

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

2004/42/IIIB (e)(840)32: The EU limit value for this product (product category: IIB.e) in ready to use form is max. 840 g/l. The VOC content of this product is 32 g/l.





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Application:	 Compliant - gravity feed cup	 HVLP spray gun	 Suction cup	 Airless/ Airmix	 Pressure pot dbl.-pump
Application pressure	bar	2-2.5	2-2.5	2-4	2.5
Material pressure	bar			120-180	2
Nozzle size		3-4	3-5	0.41-0.5	3-4
Number of coats		1-2	1-2	1-2	1-2
Film thickness	µm	40-50			

 Drying	Overcoatable	Tack-free	Ready for masking	Ready to assemble	Sandable
Object Temp. 20°C	Min. Max.				
	6 h				

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