

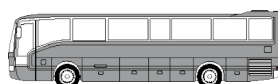
284-45

284-45 Variant adhesion promoter



A brand of BASF –
We create chemistry

Application:



busses, plastic painting

Remarks:

The substrate should be clean, free of dust, rust, oil and grease.
Due to different raw material supplier the quality of the different plastics can be differ from time to time. The adhesion should be checked before painting.

Substrates

- = Very well suited
- = well suited
- = suited in some cases

Steel	Galvanized steel	Stainless steel	Aluminium	Anodized Aluminium	GRP / SMC	PP-EPDM	Glasurit CV - Primer	Glasurit CV - Primer Filler / Filler	Powder coating	Coil-coating	Plywood	Wood	OEM-Paintwork	Old paint work
					●●	●●								●●

Safety advice:

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

2004/42/IIIB (c I)(540)456: The EU limit value for this product (product category: IIB.c I) in ready to use form is max. 540 g/l. The VOC content of this product is 456 g/l.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.glasurit.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

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Mixing Ratio 2:1 + 30% by volume



Hardener 922-180 Pro



Reducer 568-20



Spray viscosity at 20°C DIN 4: 17-21 s

Potlife at 20°C 1.5 h

Application:	Compliant - gravity feed cup	HVLV spray gun	Suction cup	Airless/ Airmix	Pressure pot dbl.-pump
Application pressure	bar	2.2-2.5	2		
Nozzle size		1.4-1.6	1.5		
Number of coats		1	1		
Flash off at 20°C	min	without	without		
Film thickness	µm	20-30			



Drying	Overcoatable	Tack-free	Ready for masking	Ready to assemble	Sandable
	Min. Max.				
Object Temp. 20°C	30 min				
Object Temp. 60°C	20 min				

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Remark

Can be tinted by adding up to 10% of 68 line topcoat.
The adhesion on PE and PP can not be guaranteed.

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