

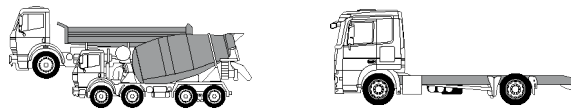
284-55

CV UHS Primer Filler PUR, white



A brand of BASF –
We create chemistry

Application:



Vehicle manufacturing, chassis, transportation

Key Features:

- ultra High Solid 2K Primer Filler
- fast over coating
- white
- very good corrosion protection
- for usage on large or small areas
- over coating with topcoat 68 line

Remarks:

Steel: shot blasting acc standard grade of cleanliness SA 2 ½. The substrate should be clean, free of dust, rust, mill scale, old paintwork, oil and grease.

Substrates

- = Very well suited
- = well suited
- = suited in some cases

●●	Steel																	
	Galvanized steel																	
	Stainless steel																	
	Aluminium																	
	Anodized Aluminium																	
	GRP / SMC																	
	PP-EPDM																	
	Glasurit CV - Primer																	
	Glasurit CV - Primer Filler / Filler																	
	Powder coating																	
	Coil-coating																	
	Plywood																	
	Wood																	
	OEM-Paintwork																	
	Old paint work																	



Spreading rate 623 m²/l at 1 µm

Solid Content ~ 80 %

Safety advice:

It cannot be ruled out that this product contains particles < 0.1 µm The products are suitable for professional use only.

2004/42/IIB (c II)(540)331: The EU limit value for this product (product category: IIB.c II) in ready to use form is max. 540 g/l. The VOC content of this product is 331 g/l.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.glasurit.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

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Handling



Minimum ambient temperature during application: +15°C, +3°C above dew-point temperature. Application with 2K mixing system recommended.



After adding hardener mix and stirr intensely with an agitator.



Mixing Ratio 3 : 1 by volume



Hardener 922-55



Spray viscosity at 20°C DIN 4: 23-28 s

Potlife at 20°C 1 h

Application:	Compliant - gravity feed cup	HVLP spray gun	Suction cup	Airless/ Airmix	Pressure pot dbl.-pump
Application pressure	bar	2.2-2.5		3-4	3-4
Material pressure	bar			150-200	0.8-1.2
Nozzle size		1.4-1.6		0.28	1.2-1.5
Number of coats		1.5-2		1.5-2	1.5-2
Flash off at 20°C	min	10-15		10-15	10-15
Film thickness	µm	60-70			

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Drying

Overcoatable

Tack-free

Ready for masking

Ready to assemble

Sandable

Min. Max.

Object Temp. 20°C

1 h 72 h

Object Temp. 60°C

30 min

60 min

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