

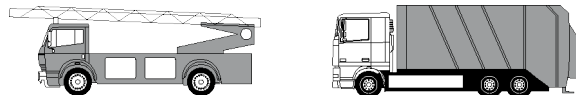


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# 568-M 135

568-M 135 / 68-line variant with 568-405

**Application:**



all applications, structure effect

**Key Features:**

- suitable on all Glasurit CV primer filler and filler
- suitable for large areas / surfaces
- different structure effects can be achieved

**Remarks:**

The substrate should be clean, free of dust, rust, oil and grease.

**Substrates**

- = Very well suited
- = well suited
- = suited in some cases

|       |                  |                 |           |                    |           |         |                      |                                      |                |              |         |      |               |                |
|-------|------------------|-----------------|-----------|--------------------|-----------|---------|----------------------|--------------------------------------|----------------|--------------|---------|------|---------------|----------------|
| Steel | Galvanized steel | Stainless steel | Aluminium | Anodized Aluminium | GRP / SMC | PP-EPDM | Glasurit CV - Primer | Glasurit CV - Primer Filler / Filler | Powder coating | Coil-coating | Plywood | Wood | OEM-Paintwork | Old paint work |
|       |                  |                 |           |                    |           |         |                      | ●●                                   |                |              |         |      |               |                |

**Safety advice:**

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

**2004/42/IIIB (d)(420)419:** The EU limit value for this product (product category: IIB.d) in ready to use form is max. 420 g/l. The VOC content of this product is 419 g/l.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at [www.glasurit.com](http://www.glasurit.com) or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.



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## Pre Mix

Mixing ratio for line 68 and 568-405: max. 1 : 1.  
Addition of 568-405: See also line 68 mixing formulas.



## Mixing Ratio

4 : 1 : 1 by volume



## Hardener

922-138, -136, -139



## Reducer

352-320, -315, -330



## Spray viscosity at 20°C

DIN 4: 18-22 s

## Potlife at 20°C

1.5 h

| Application:                |            | Compliant - gravity feed cup | HVLP spray gun | Suction cup | Airless/ Airmix | Pressure pot dbl.-pump |
|-----------------------------|------------|------------------------------|----------------|-------------|-----------------|------------------------|
| <b>Application pressure</b> | <b>bar</b> | 2.2-2.5                      | 2              | 2.5         |                 | 2.5                    |
| <b>Material pressure</b>    | <b>bar</b> |                              |                |             |                 | 0.8-1.5                |
| <b>Nozzle size</b>          |            | 1.4                          | 1.5            | 1.7         |                 | 1-1.1                  |
| <b>Number of coats</b>      |            | 1.5                          | 1.5            | 1.5         |                 | 1.5                    |
| <b>Flash off at 20°C</b>    | <b>min</b> | without                      | without        | without     |                 | without                |
| <b>Film thickness</b>       | <b>µm</b>  | 40-60                        |                |             |                 |                        |

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## Drying

|                          | Overcoatable |      | Tack-free | Ready for masking | Ready to assemble | Sandable |
|--------------------------|--------------|------|-----------|-------------------|-------------------|----------|
|                          | Min.         | Max. |           |                   |                   |          |
| <b>Object Temp. 20°C</b> |              | 16 h | 2.5 h     | 16 h              | 12 h              | 16 h     |
| <b>Object Temp. 60°C</b> | 30 min       |      | 30 min    | 30 min            | 30 min            | 30 min   |

## Remark

Recoatable with itself for up to 16 hours after application of first coat, after force drying and 16 hours air drying the adhesion promoter 285-0 CV has to be sprayed first.

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