

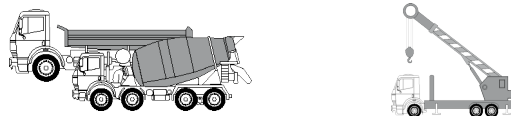


A brand of BASF –
We create chemistry

568-M 135

568-M 135 / 68-line variant with 568-412

Application:



Key Features:

- Improves sagging resistance of line 68 on objects with difficult geometry
- Better edge covering on sharp edges / screws / rivets etc
- Good levelling and topcoat finish

Remarks:

The substrate should be clean, free of dust, rust, oil and grease.

Substrates

- = Very well suited
- = well suited
- = suited in some cases

Steel	Galvanized steel	Stainless steel	Aluminium	Anodized Aluminium	GRP / SMC	PP-EPDM	Glasurit CV - Primer	Glasurit CV - Primer Filler / Filler	Powder coating	Coil-coating	Plywood	Wood	OEM-Paintwork	Old paint work
								●●						



Mixing Ratio

4 : 1 : 1 by volume



Hardener

922-138, -136, -139



Reducer

568-412

Safety advice:

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

2004/42/IIIB (d)(420)419: The EU limit value for this product (product category: IIB.d) in ready to use form is max. 420 g/l. The VOC content of this product is 419 g/l.

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Drying

	Overcoatable		Tack-free	Ready for masking	Ready to assemble	Sandable
	Min.	Max.				
Object Temp. 20°C		16 h	2.5 h	16 h	12 h	16 h
Object Temp. 60°C	30 min		30 min	30 min	30 min	30 min

Remark

Line 68 with 568-412 is due to its slow evaporation rate suitable for large areas and vehicles, at higher temperatures 922-139 is recommended. For colors with less performance regarding edge covering apply one thin but covered spray coat, follow flash off time and a second spray coat. Follow recommended grey shade for colors to be applied.

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